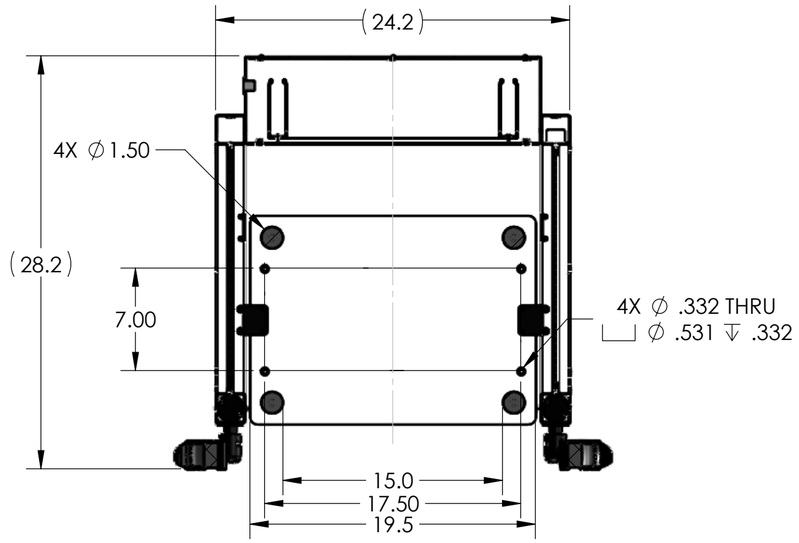
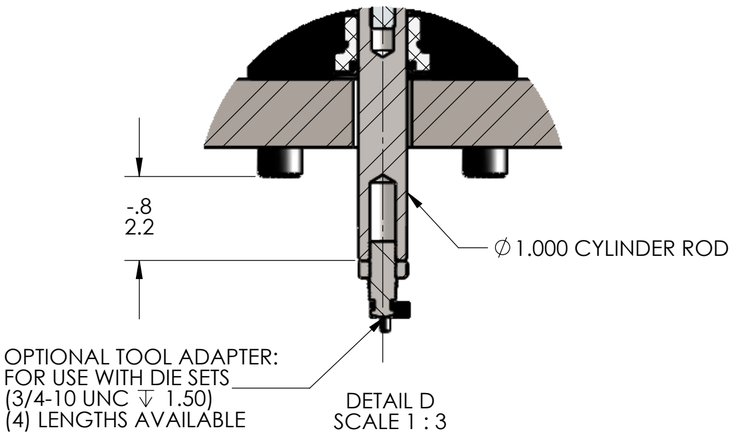
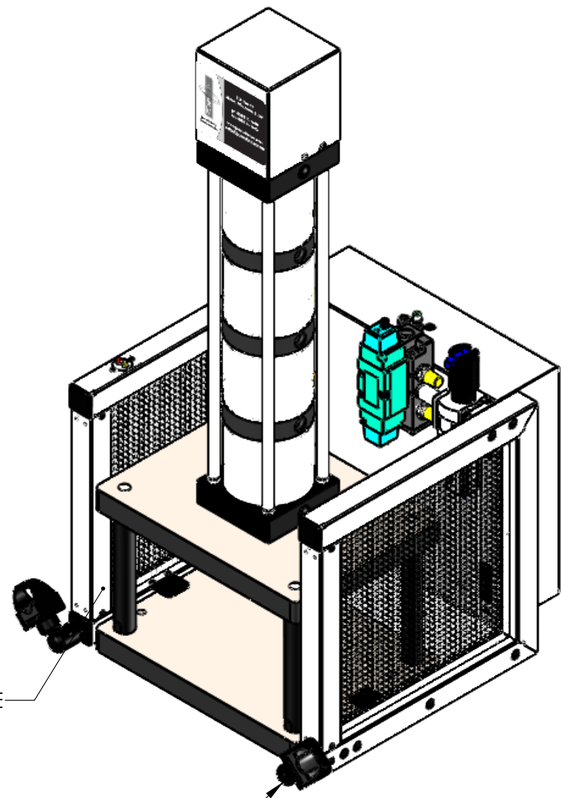
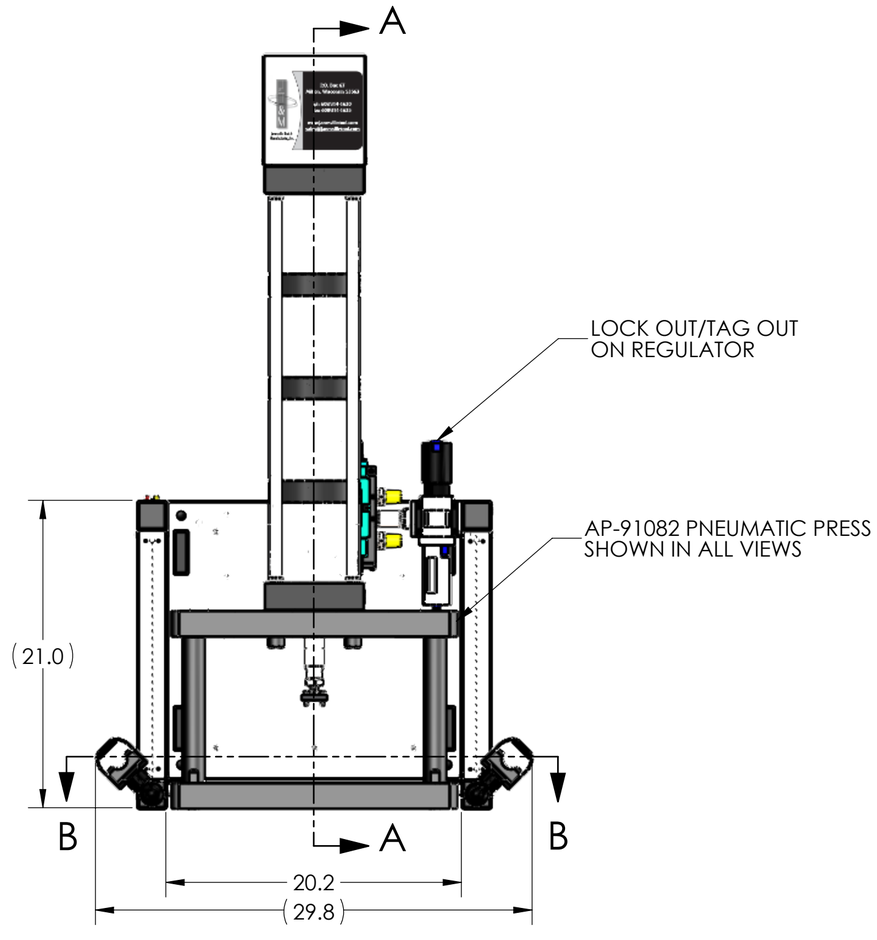
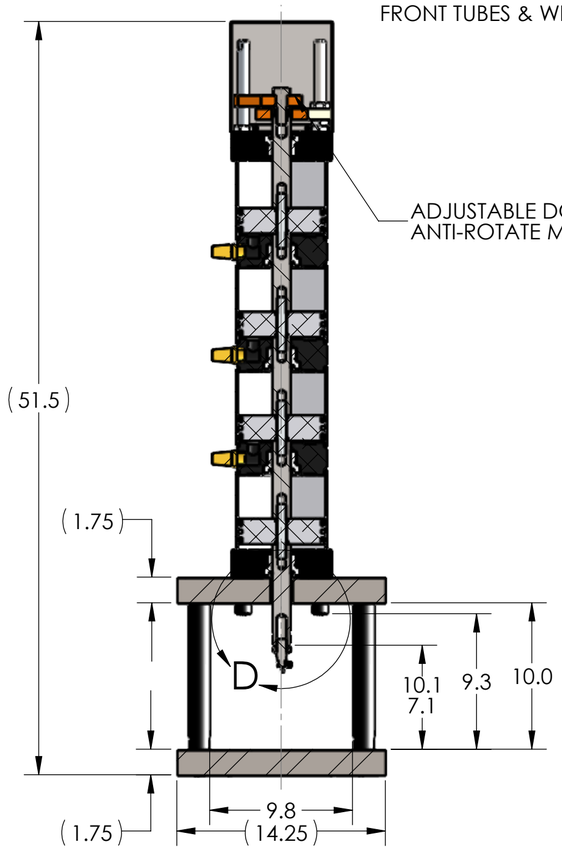
REGULATED PRESSURE	FORCE
60 PSI	6491
80 PSI	8655
100 PSI	10819











NOTES:

1. PRESS OPERATES ON LOW VOLTAGE (24V DC).
2. LED LIGHT COMES STANDARD.
3. OPTIONAL FORCE MONITORING SYSTEM AVAILABLE UPON REQUEST (NOT SHOWN).
4. CYLINDER ROD SHOWN IN EXTENDED POSITION.
5. ALL CYINDERS COME STANDARD WITH 3" OF STROKE.
   LONGER CYLINDER STROKE LENGTHS AVAILABLE UPON REQUEST (UP TO 12").
6. PRESS COMES STANDARD WITH 10" LONG POSTS.
   ALTERNATE POST LENGTHS AVAILABLE UPON REQUEST (UP TO 18").
7. TOOL ADAPTER SHOWN DO NOT COME STANDARD.
8. REMOVED GUARD IN RIGHT VIEW FOR CLARITY.

THIS DRAWING WAS PRINTED ON 9/2/2021

PROPRIETARY AND CONFIDENTIAL

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± 0.15
ANGULAR: MACH ± 0.5 BEND ± 0.5
TWO PLACE DECIMAL ± 0.01
THREE PLACE DECIMAL ± 0.005
FOUR PLACE DECIMAL ± 0.0005

INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-1994

MATERIAL: SEE DETAILS

FINISH: SEE DETAILS

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	RKM	5-4-21
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:

BREAK ALL SHARP EDGES

Janesville Tool & Manufacturing, Inc.

Janesville Tool & Manfacturing Inc.
3930 Enterprise Drive
Janesville, WI 53546
Phone: 608-314-1620, Fax 608-314-1625

TITLE: AP-91082 FOUR STAGE

SIZE	DWG. NO.	REV
C	AP-91082-000-00	-

SCALE: 1:8 | WEIGHT: 455.09 | SHEET 5 OF 5