

REGULATED PRESSURE	FORCE
60 PSI	3726
80 PSI	4968
100 PSI	6210

F

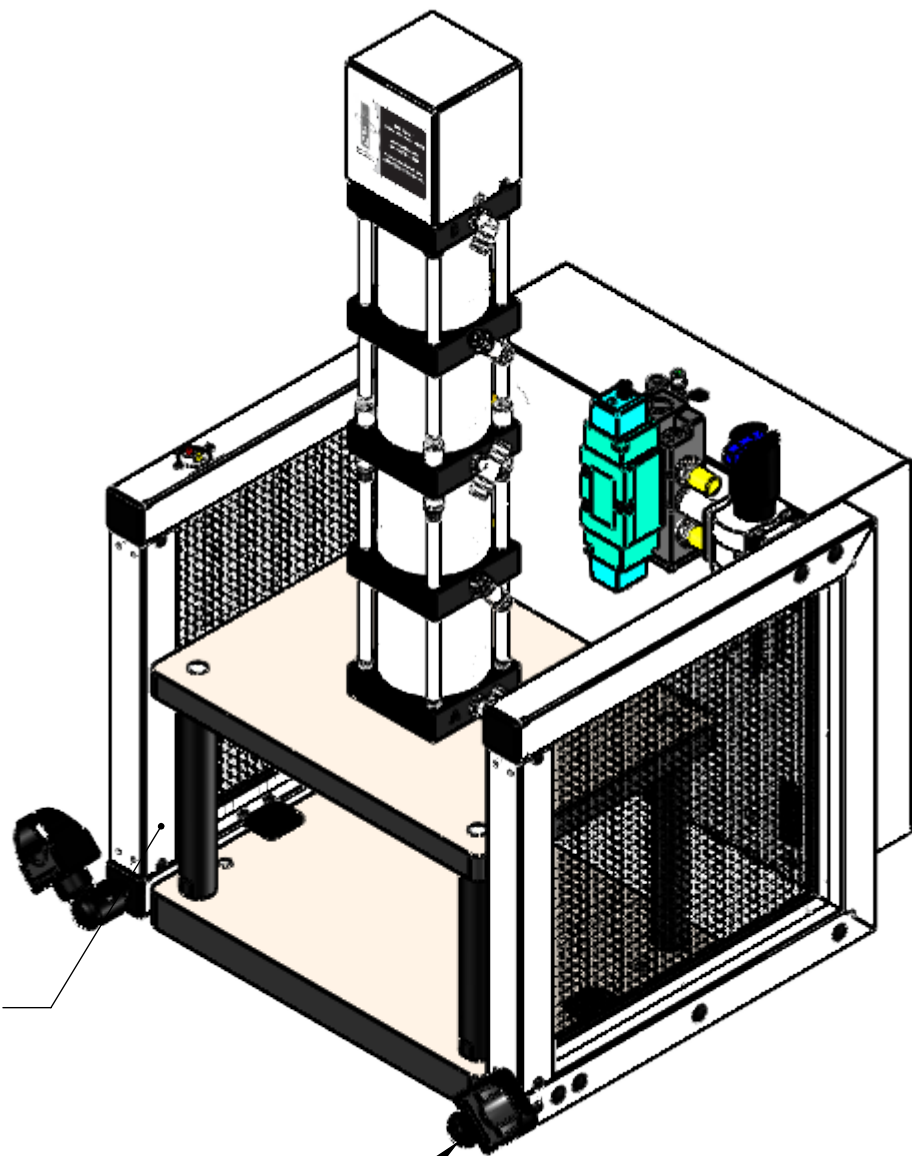
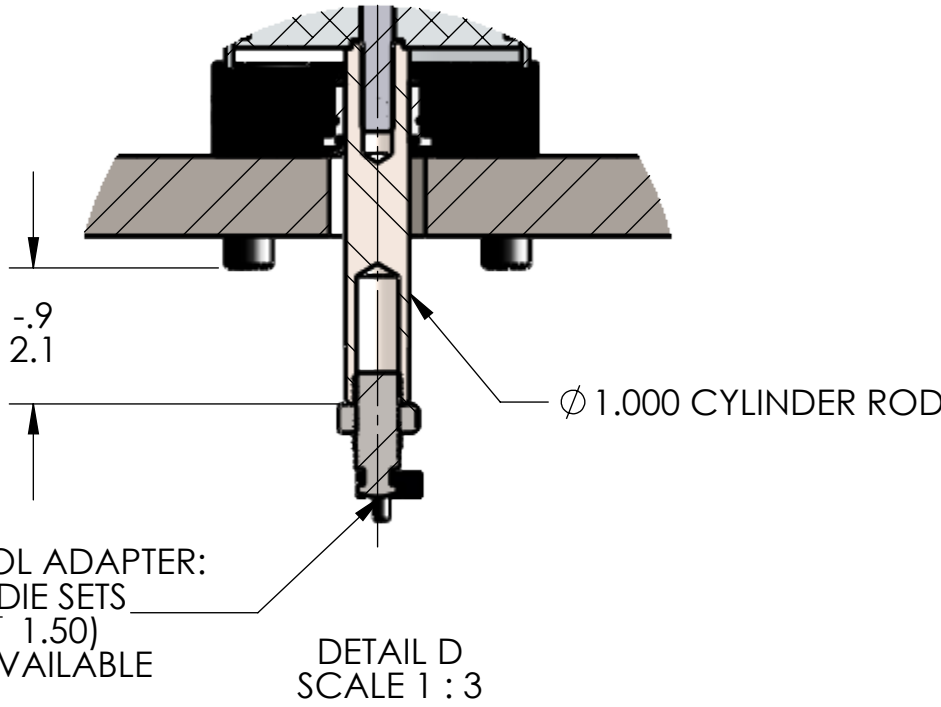
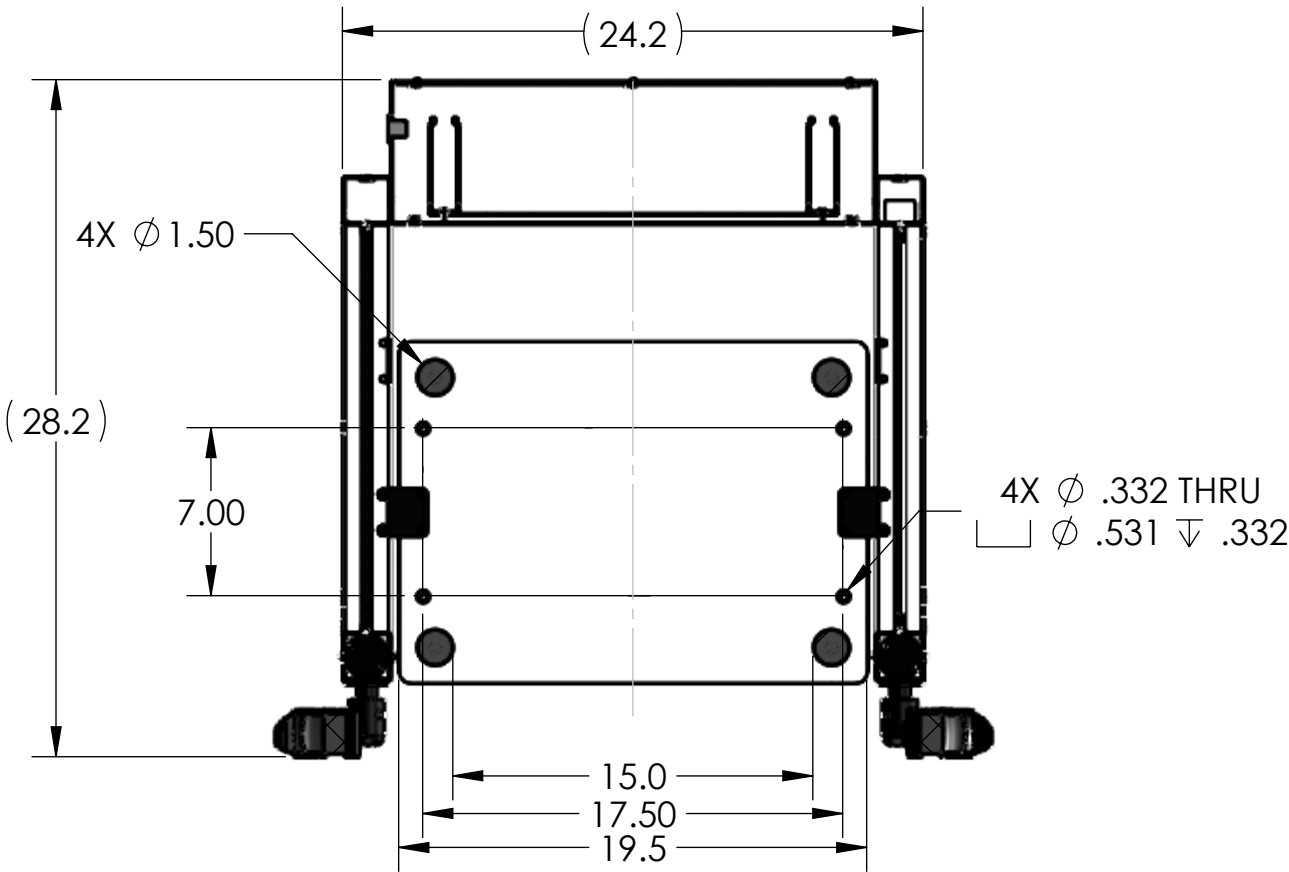
E

D

C

B

A



F

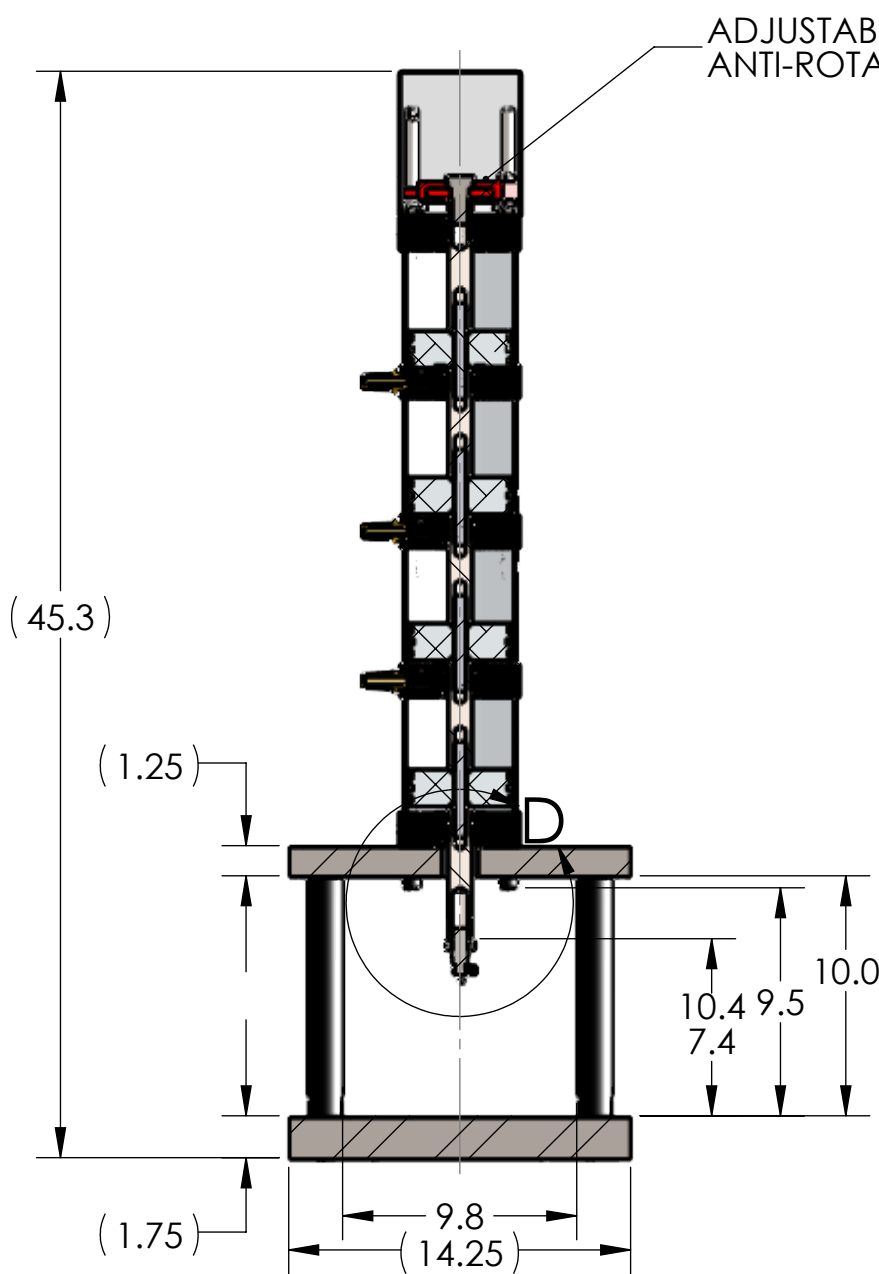
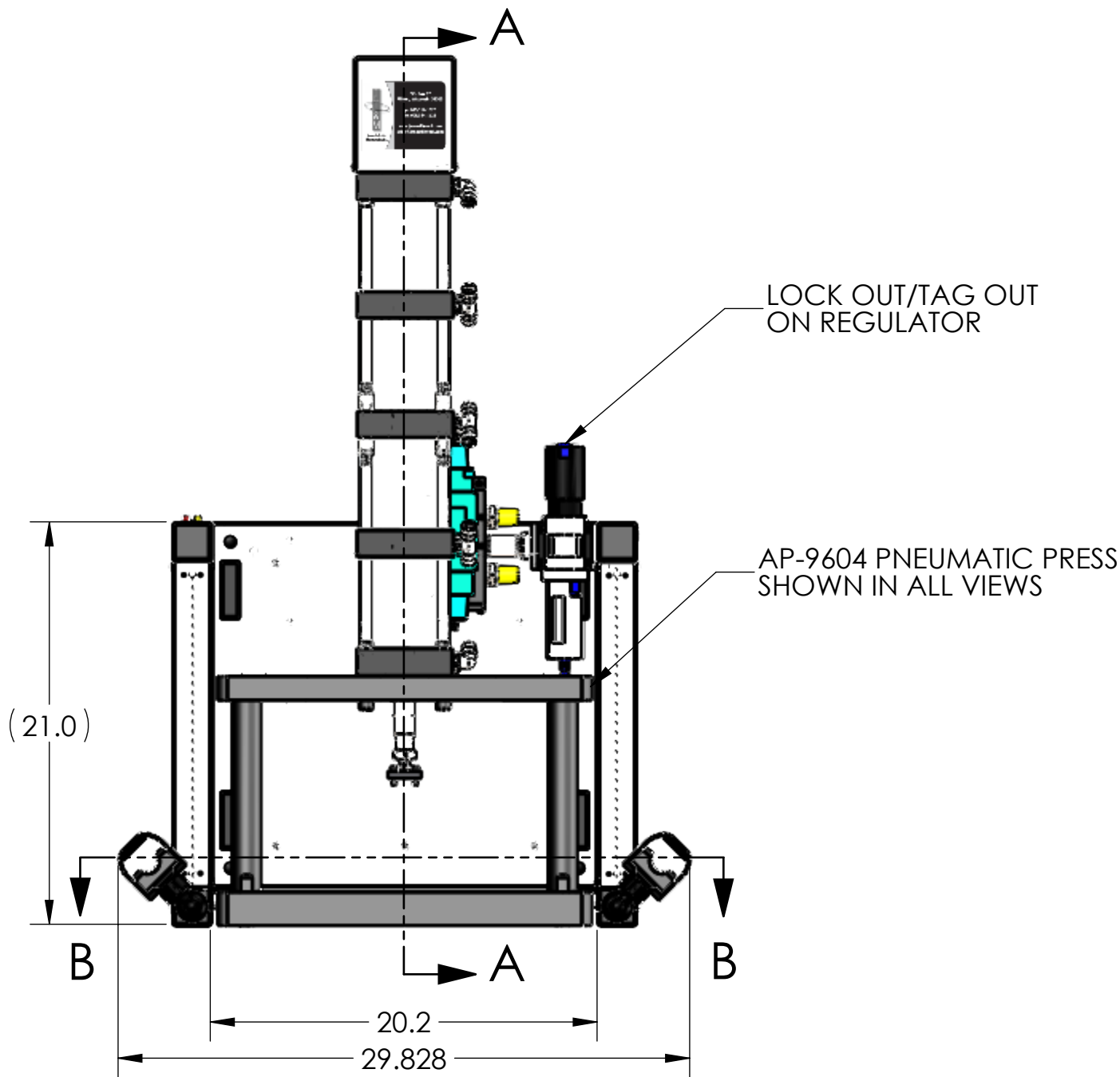
E

D

C

B

A



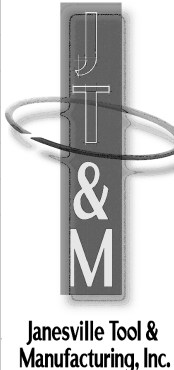
NOTES:

- PRESS OPERATES ON LOW VOLTAGE (24V DC).
- LED LIGHT COMES STANDARD.
- OPTIONAL FORCE MONITORING SYSTEM AVAILABLE UPON REQUEST (NOT SHOWN).
- CYLINDER ROD SHOWN IN EXTENDED POSITION.
- ALL CYINDERS COME STANDARD WITH 3" OF STROKE.  
LONGER CYLINDER STROKE LENGTHS AVAILABLE UPON REQUEST (UP TO 12").
- PRESS COMES STANDARD WITH 10" LONG POSTS.  
ALTERNATE POST LENGTHS AVAILABLE UPON REQUEST (UP TO 18").
- TOOL ADAPTER SHOWN DO NOT COME STANDARD.
- REMOVED GUARD IN RIGHT VIEW FOR CLARITY.

THIS DRAWING WAS PRINTED ON 9/2/2021

UNLESS OTHERWISE SPECIFIED:		
DIMENSIONS ARE IN INCHES		
TOLERANCES:		
FRACTIONAL ± 0.15		
ANGULAR: MACH ± 0.5 BEND ± 0.5		
TWO PLACE DECIMAL ± 0.01		
THREE PLACE DECIMAL ± 0.005		
FOUR PLACE DECIMAL ± 0.0005		
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-1994		
MATERIAL		
FINISH		
DO NOT SCALE DRAWING		

NAME	DATE
RKM	5-4-21
CHECKED	
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	
BREAK ALL SHARP EDGES	



<b>Janesville Tool &amp; Manufacturing Inc.</b> 3930 Enterprise Drive Janesville, WI 53546 Phone: 608-314-1620, Fax 608-314-1625		
TITLE: <b>AP-9604 FOUR STAGE</b>		
SIZE <b>C</b>	DWG. NO. <b>AP-9604-000-00</b>	REV <b>-</b>
SCALE: 1:8	WEIGHT: 371.06	SHEET 3 OF 5