

REGULATED PRESSURE	FORCE
60 PSI	4868
80 PSI	6491
100 PSI	8114

F

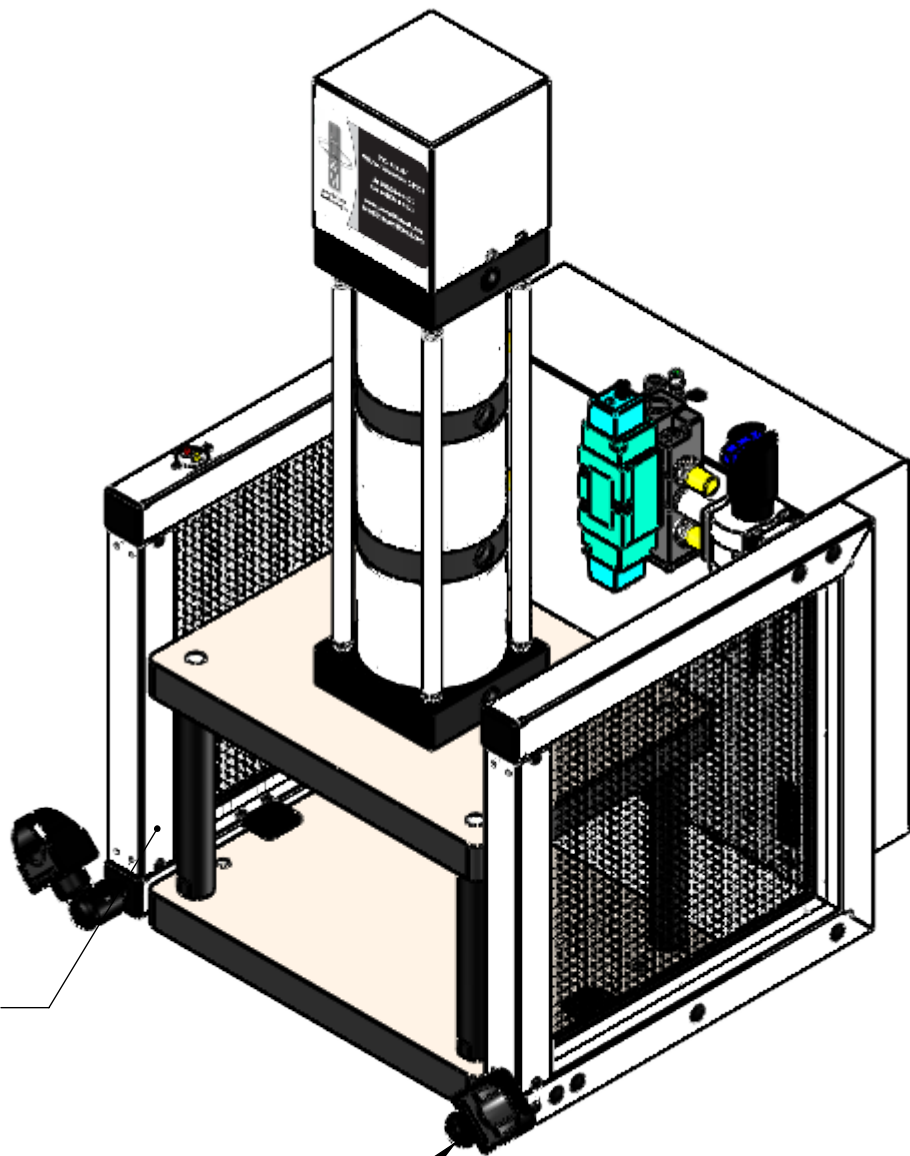
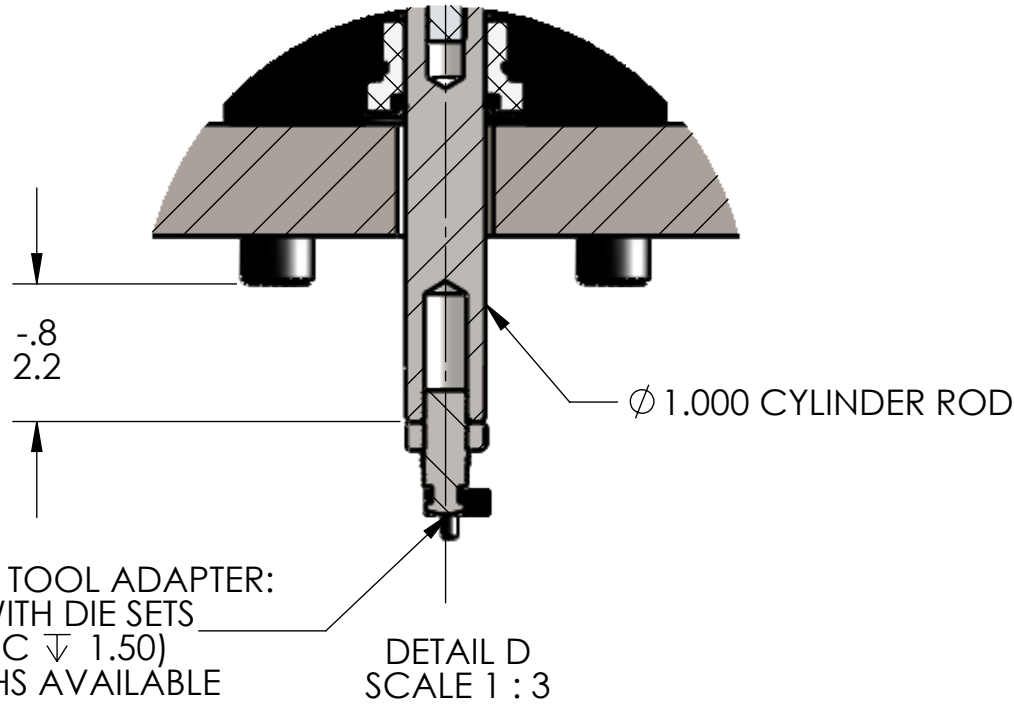
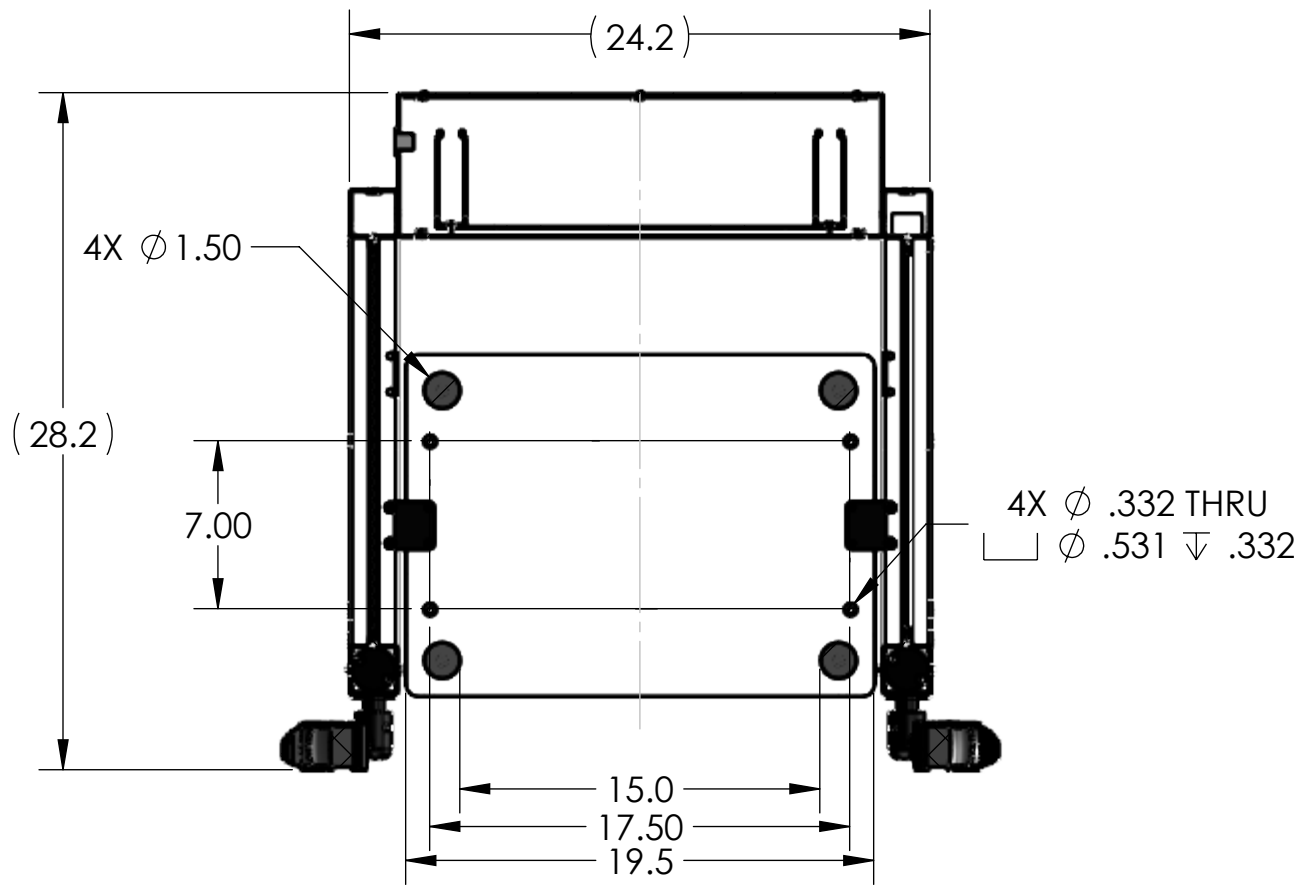
E

D

C

B

A



F

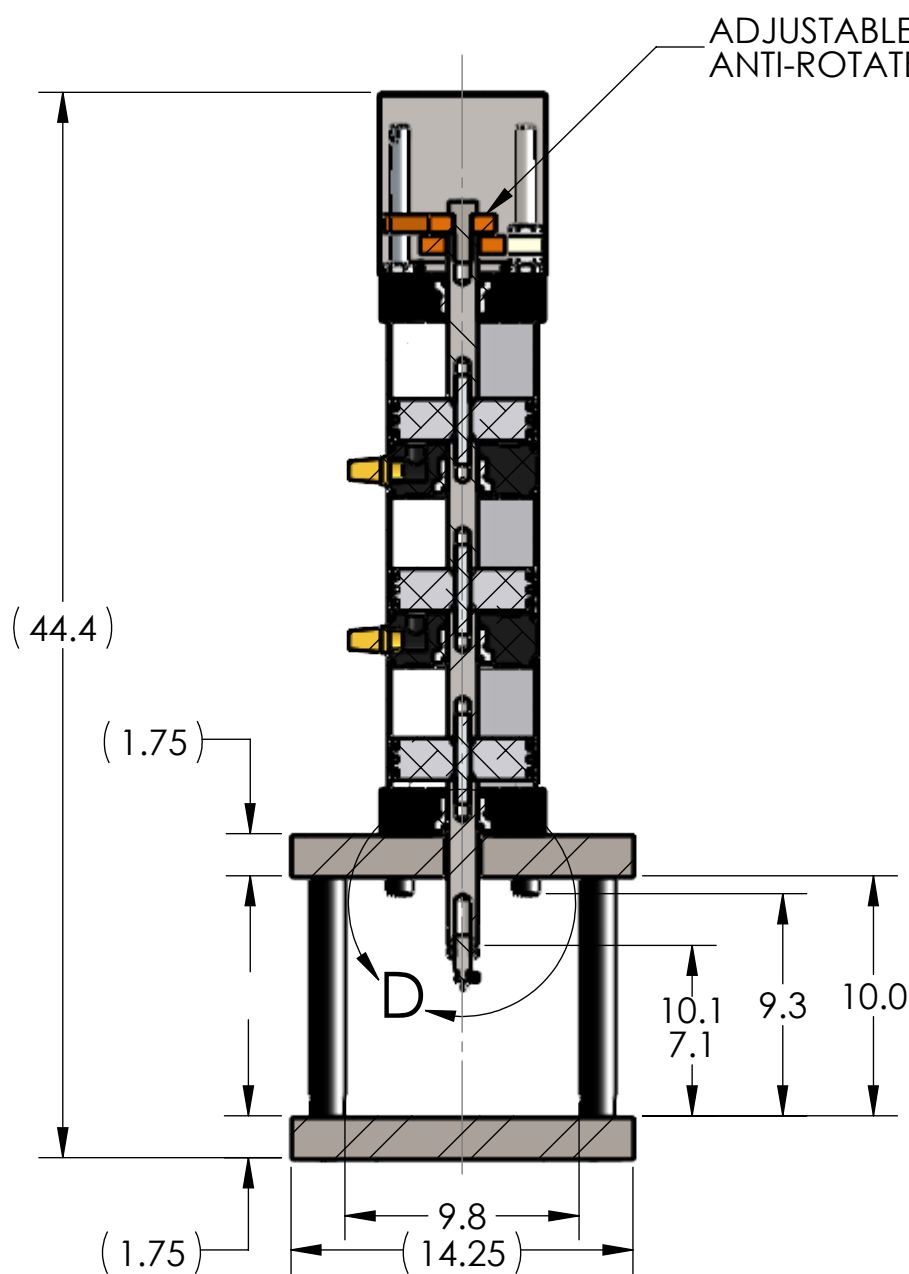
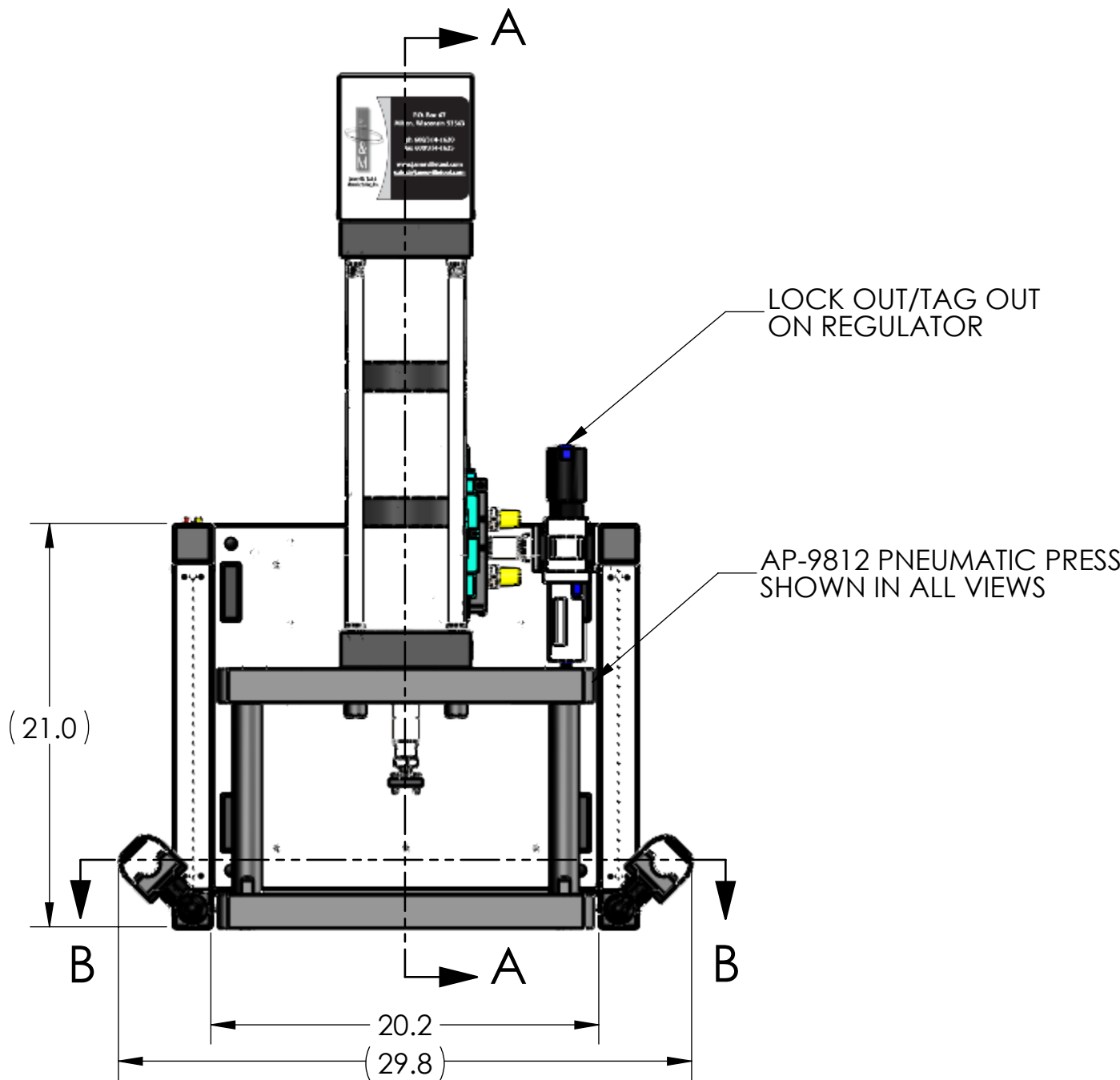
E

D

C

B

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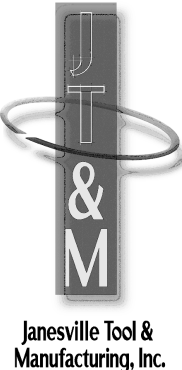
NOTES:

- PRESS OPERATES ON LOW VOLTAGE (24V DC).
- LED LIGHT COMES STANDARD.
- OPTIONAL FORCE MONITORING SYSTEM AVAILABLE UPON REQUEST (NOT SHOWN).
- CYLINDER ROD SHOWN IN EXTENDED POSITION.
- ALL CYINDERS COME STANDARD WITH 3" OF STROKE.  
LONGER CYLINDER STROKE LENGTHS AVAILABLE UPON REQUEST (UP TO 12").
- PRESS COMES STANDARD WITH 10" LONG POSTS.  
ALTERNATE POST LENGTHS AVAILABLE UPON REQUEST (UP TO 18").
- TOOL ADAPTER SHOWN DO NOT COME STANDARD.
- REMOVED GUARD IN RIGHT VIEW FOR CLARITY.

THIS DRAWING WAS PRINTED ON 9/2/2021

UNLESS OTHERWISE SPECIFIED:	DRAWN	NAME	DATE
DIMENSIONS ARE IN INCHES	RKM		5-4-21
TOLERANCES:	CHECKED		
FRACTIONAL ± 0.15	ENG APPR.		
ANGULAR: MACH ± 0.5 BEND ± 0.5	MFG APPR.		
TWO PLACE DECIMAL ± 0.01			
THREE PLACE DECIMAL ± 0.005			
FOUR PLACE DECIMAL ± 0.0005			
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-1994	Q.A.		
MATERIAL	COMMENTS:		
SEE DETAILS			
SEE DETAILS			
DO NOT SCALE DRAWING			

BREAK ALL SHARP EDGES
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<b>Janesville Tool &amp; Manufacturing Inc.</b> 3930 Enterprise Drive Janesville, WI 53546 Phone: 608-314-1620, Fax 608-314-1625		
TITLE: <b>AP-9812 THREE STAGE</b>		
SIZE <b>C</b>	DWG. NO. <b>AP-9812-000-00</b>	REV <b>-</b>
SCALE: 1:8	WEIGHT: 438.50	SHEET 4 OF 5