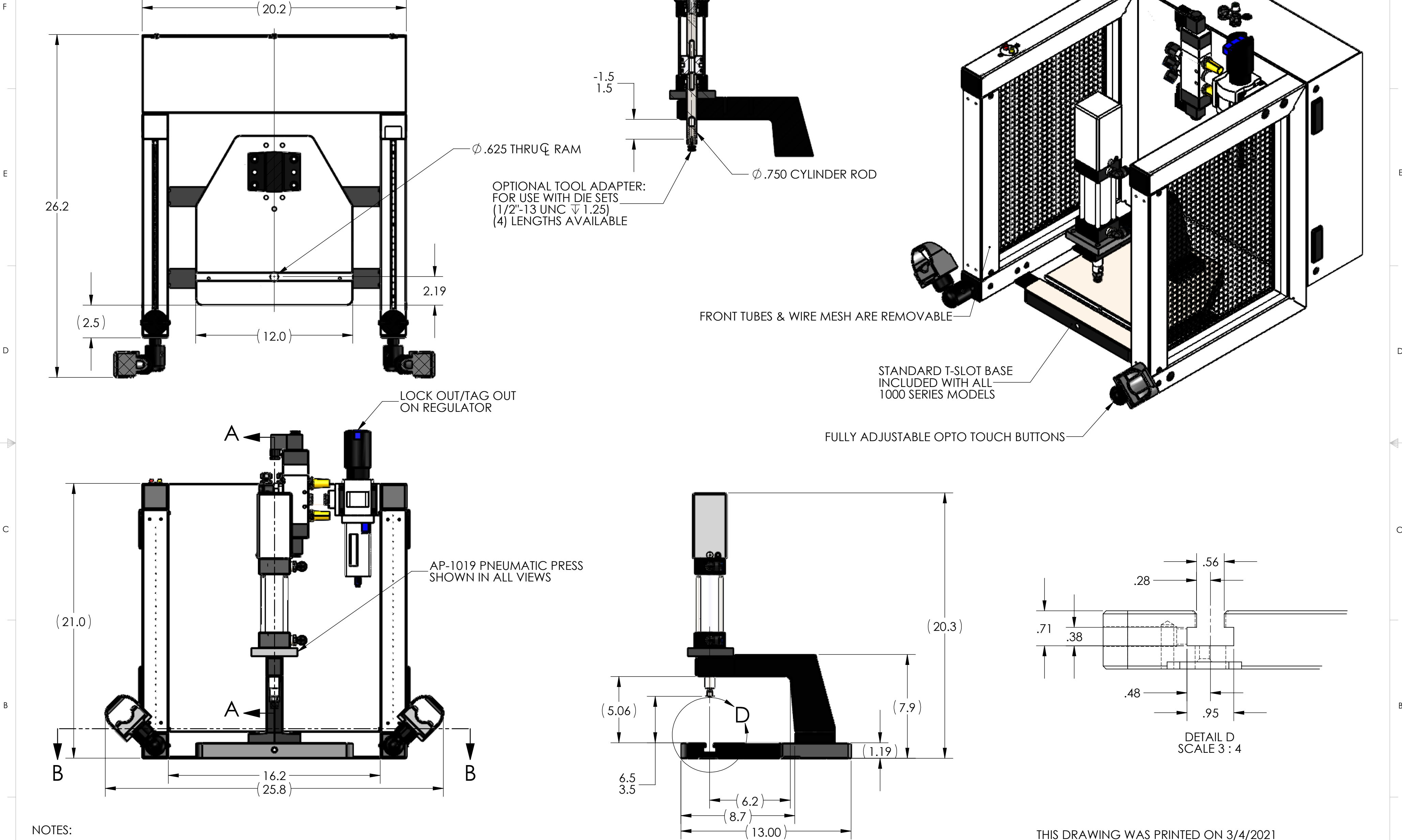


REGULATED PRESSURE	FORCE
60 PSI	118
80 PSI	157
100 PSI	196



THIS DRAWING WAS PRINTED ON 3/4/2021

UNLESS OTHERWISE SPECIFIED:		DRAWN	NAME	DATE
DIMENSIONS ARE IN INCHES		RKM		3-4-21
TOLERANCES:		CHECKED		
FRACTIONAL: \pm 0.15		ENG APPR.		
ANGULAR: MACH \pm 0.5 BEND \pm 0.5		MFG APPR.		
TWO PLACE DECIMAL \pm 0.01				
THREE PLACE DECIMAL \pm 0.005				
FOUR PLACE DECIMAL \pm 0.0005				
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-1994		Q.A.		
MATERIAL		COMMENTS:		
FINISH				
DO NOT SCALE DRAWING				
SEE DETAILS		BREAK ALL SHARP EDGES		
SEE DETAILS				
DO NOT SCALE DRAWING				

Janesville Tool & Manufacturing, Inc.		
3930 Enterprise Drive		
Janesville, WI 53546		
Phone: 608-314-1620, Fax 608-314-1625		
TITLE:		
AP-1019 SINGLE STAGE		
SIZE	DWG. NO.	REV
C	AP-1019-000-00	-
SCALE: 1:5	WEIGHT: 121.84	SHEET 1 OF 2