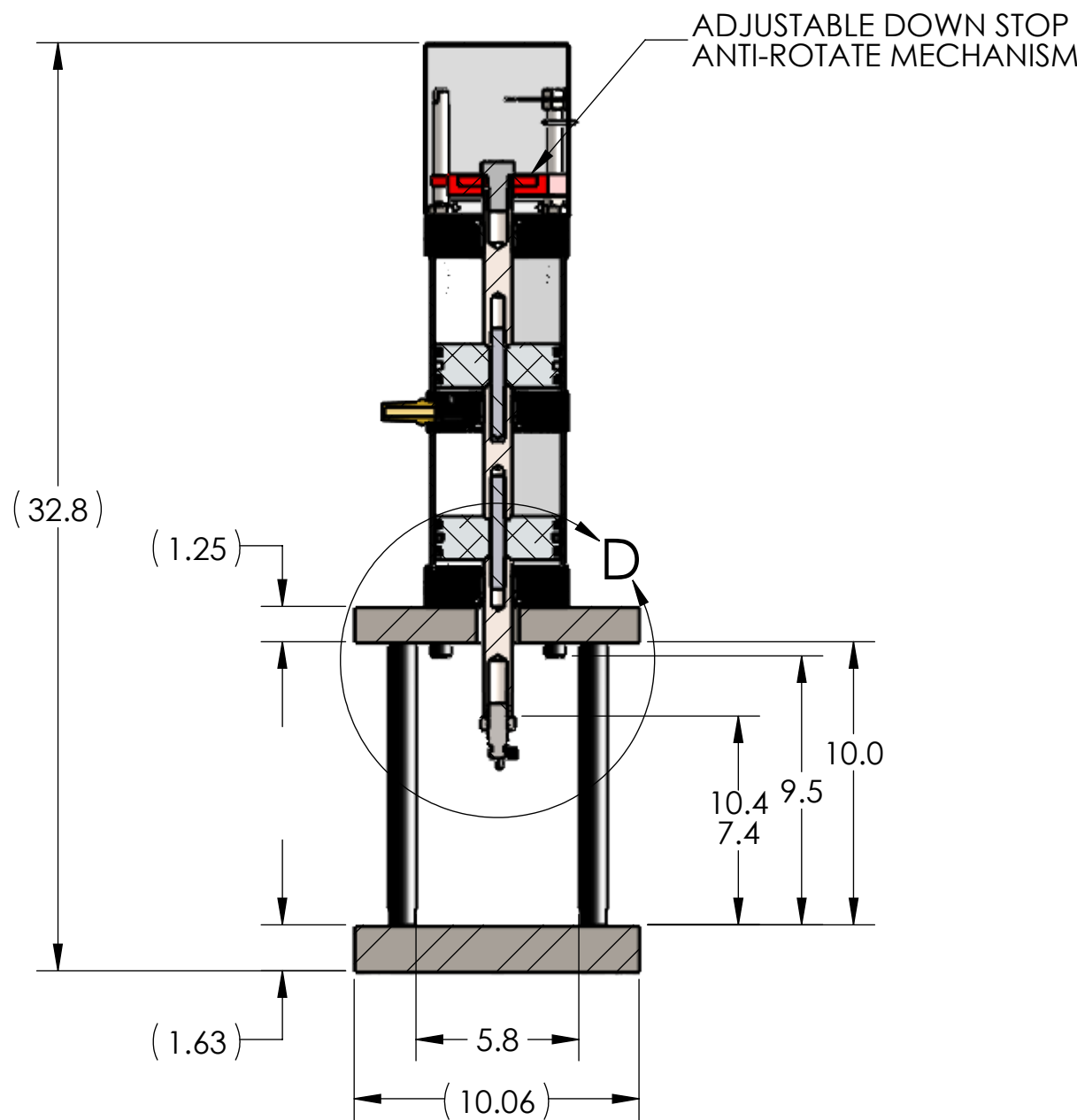
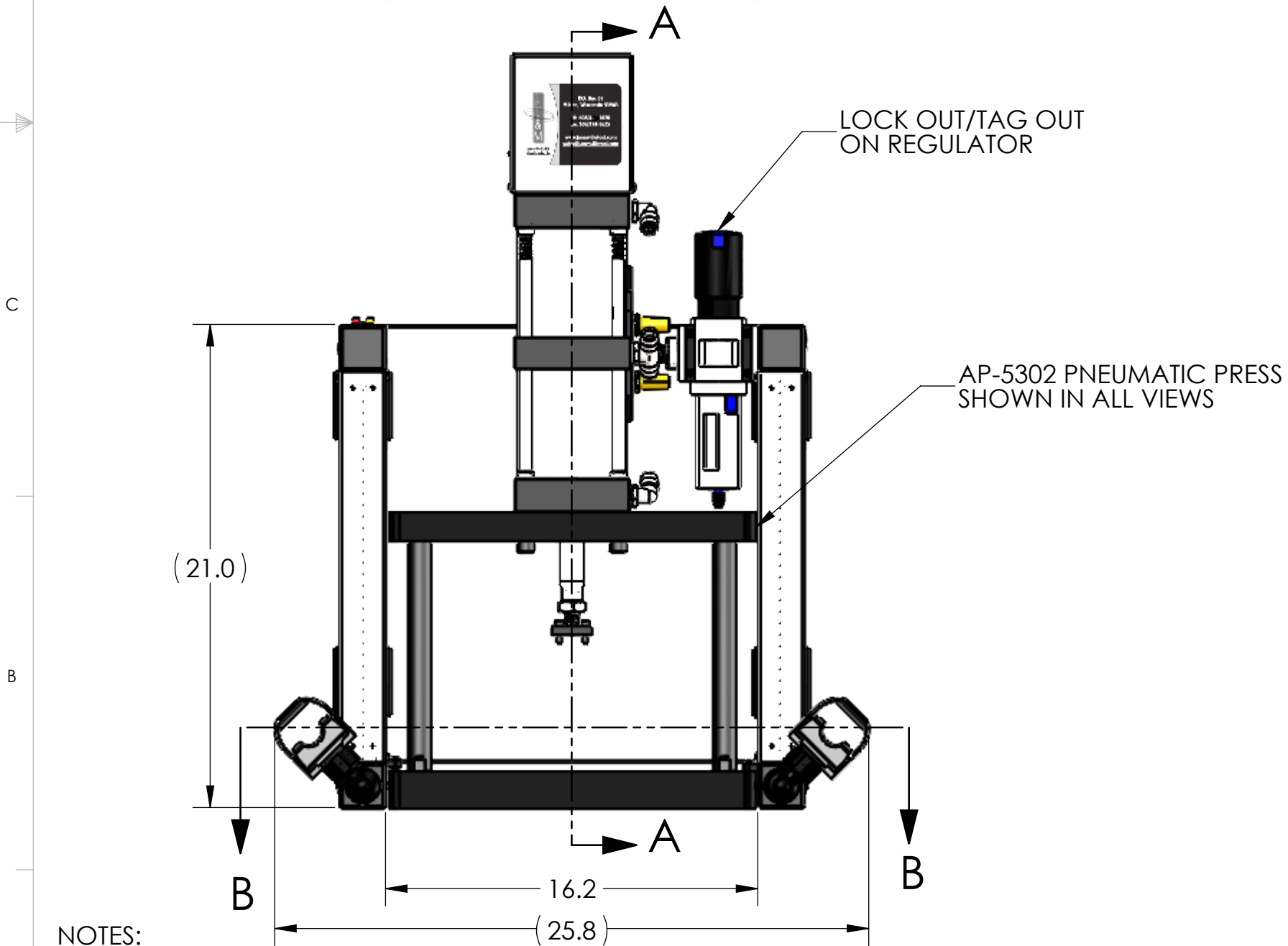
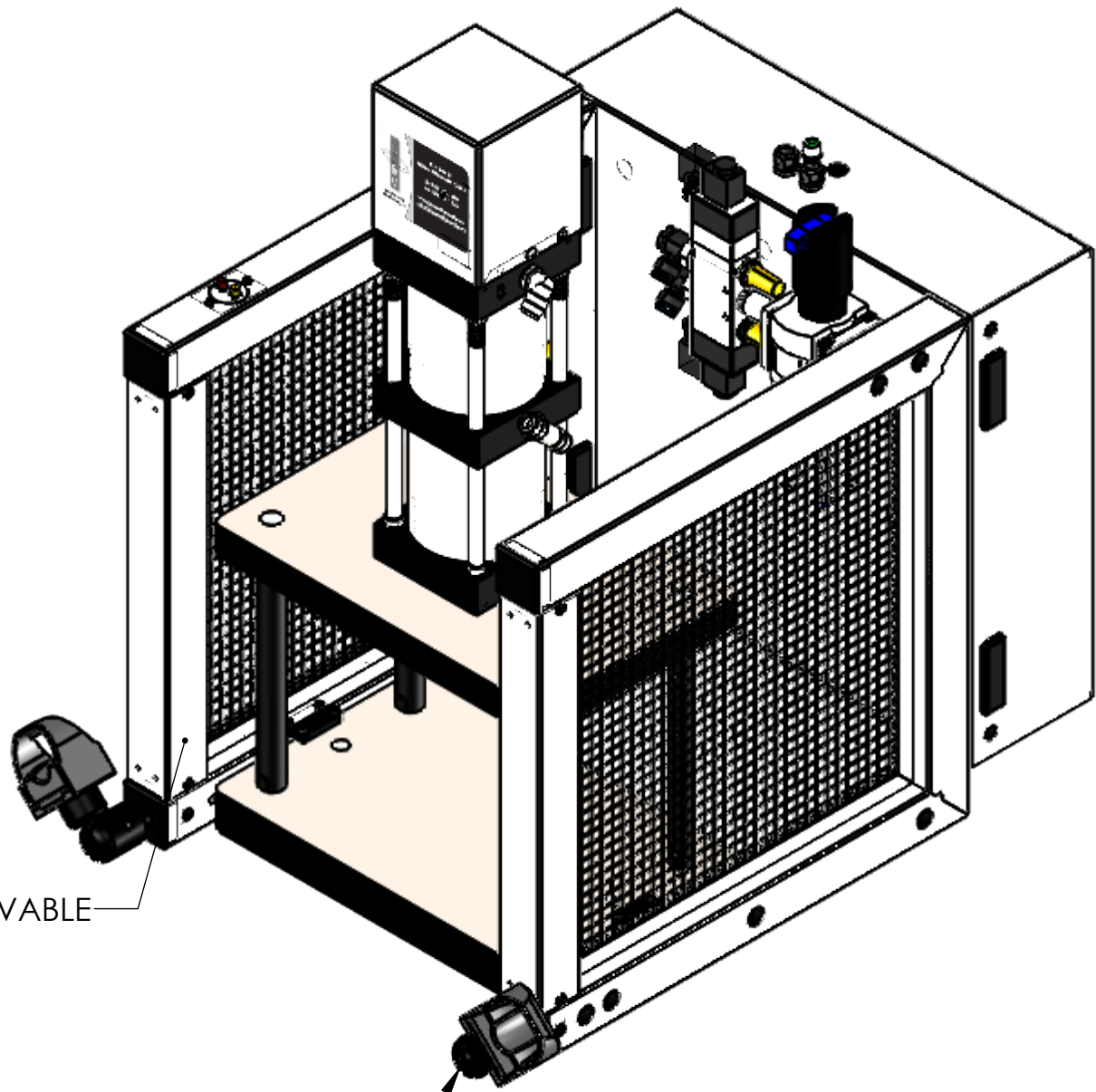
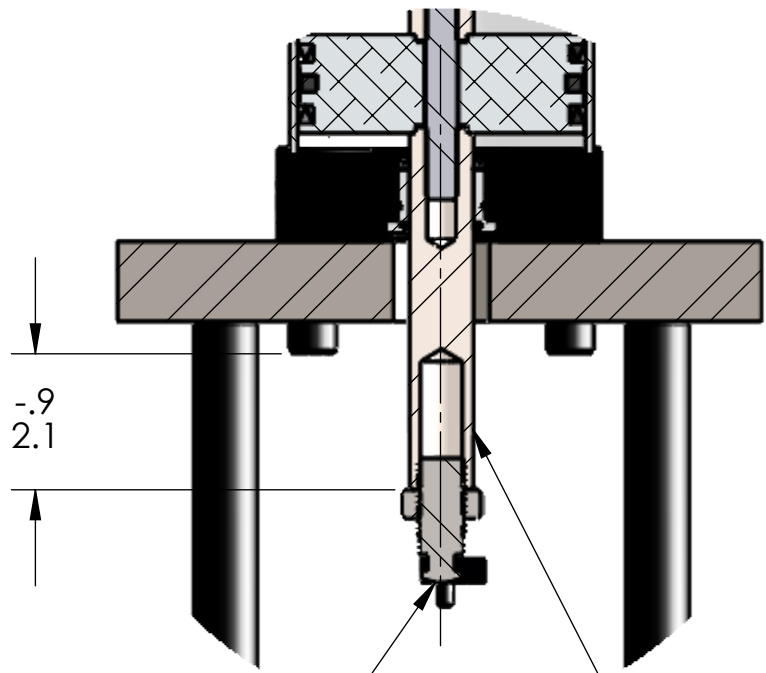
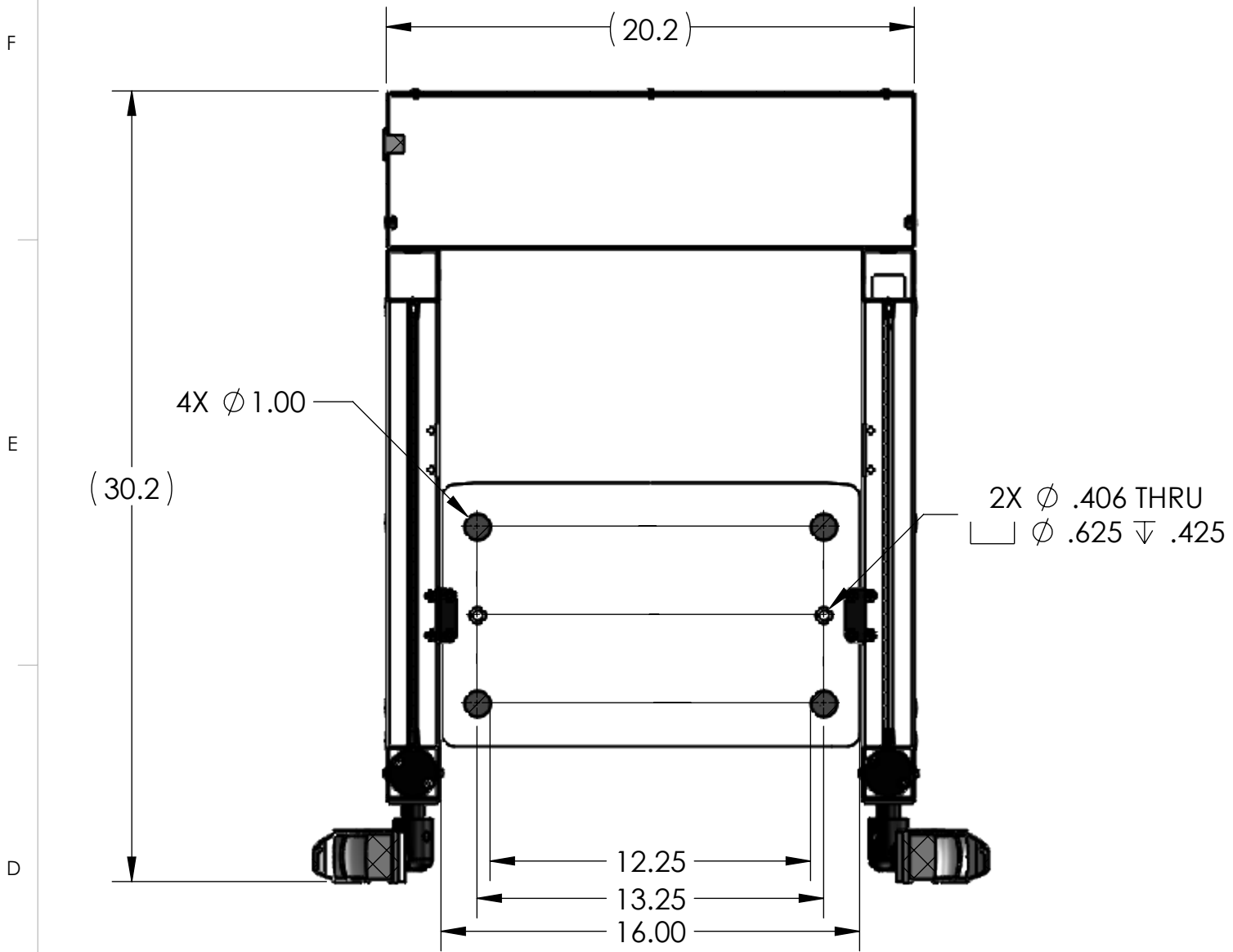


REGULATED PRESSURE	FORCE
60 PSI	1814
80 PSI	2419
100 PSI	3024



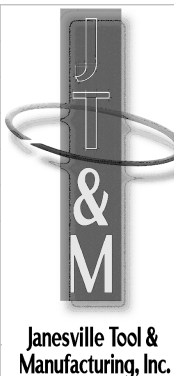
NOTES:

- PRESS OPERATES ON LOW VOLTAGE (24V DC).
- LED LIGHT COMES STANDARD.
- OPTIONAL FORCE MONITORING SYSTEM AVAILABLE UPON REQUEST (NOT SHOWN).
- CYLINDER ROD SHOWN IN EXTENDED POSITION.
- ALL CYLINDERS COME STANDARD WITH 3" OF STROKE.
LONGER CYLINDER STROKE LENGTHS AVAILABLE UPON REQUEST (UP TO 12").
- PRESS COMES STANDARD WITH 10" LONG POSTS.
ALTERNATE POST LENGTHS AVAILABLE UPON REQUEST (UP TO 18").
- TOOL ADAPTER SHOWN DOES NOT COME STANDARD.
- REMOVED GUARD IN RIGHT VIEW FOR CLARITY.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL \pm 0.15 ANGULAR: MACH \pm 0.5 BEND \pm 0.5 TWO PLACE DECIMAL \pm 0.01 THREE PLACE DECIMAL \pm 0.005 FOUR PLACE DECIMAL \pm 0.0005 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-1994 MATERIAL FINISH DO NOT SCALE DRAWING	SEE DETAILS SEE DETAILS
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DRAWN CHECKED ENG APPR. MFG APPR. Q.A. COMMENTS:	NAME RKM BREAK ALL SHARP EDGES	DATE 1/6/21
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Janesville Tool & Manufacturing Inc. 3930 Enterprise Drive Janesville, WI 53546 Phone: 608-314-1620, Fax 608-314-1625		
TITLE: AP-5302 TWO STAGE		
SIZE C	DWG. NO. AP-5302-000-00	REV -
SCALE: 1:6 WEIGHT: 222.63 SHEET 1 OF 3		

THIS DRAWING WAS PRINTED ON 1/6/2021