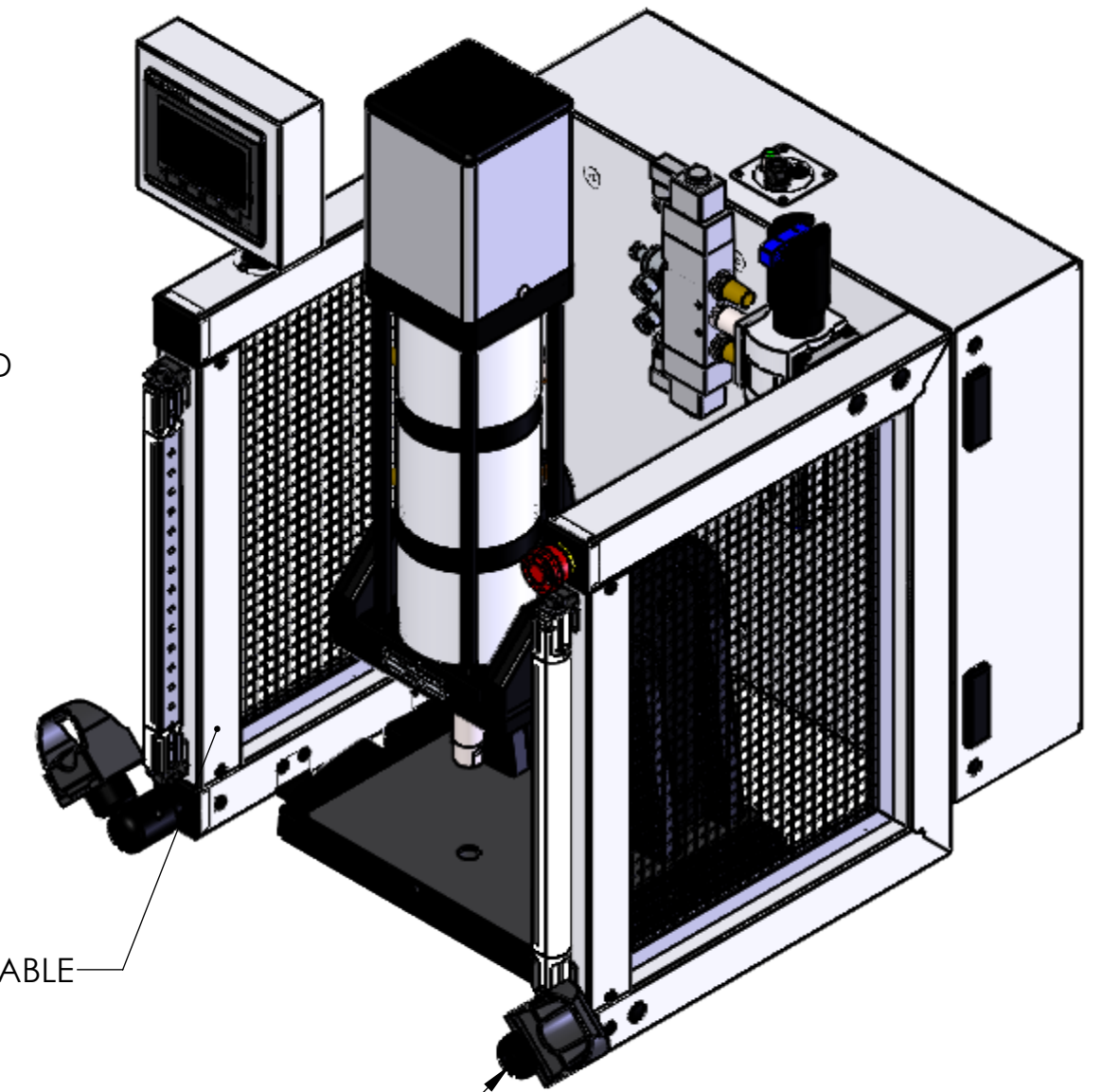
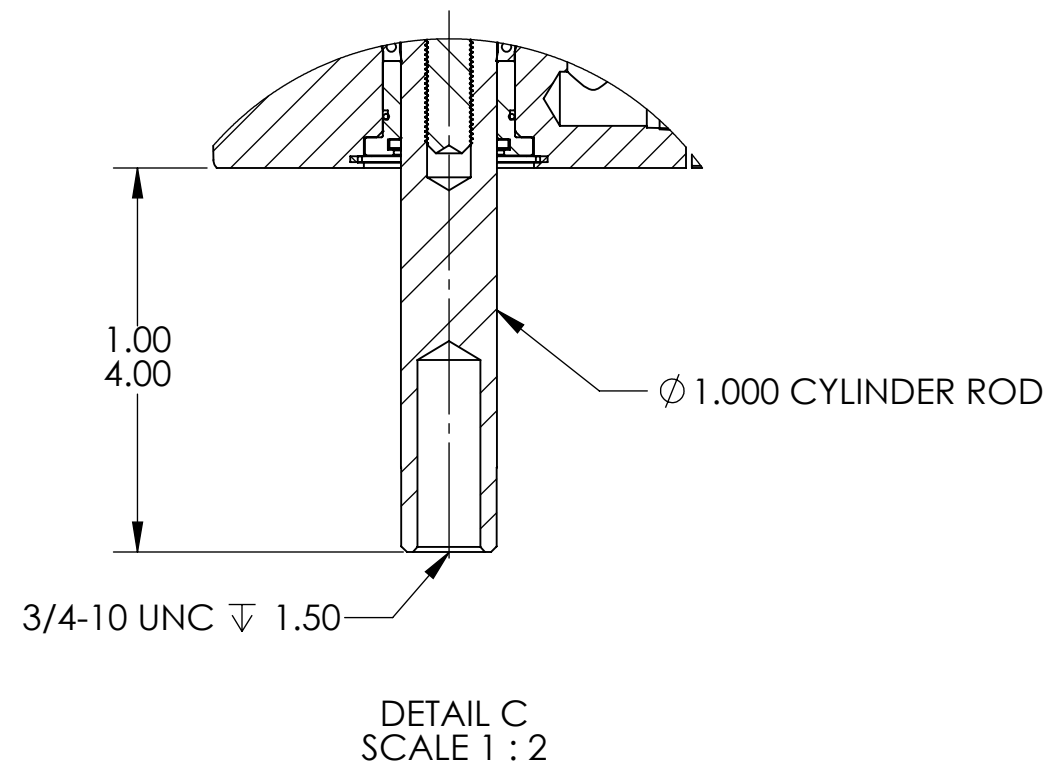
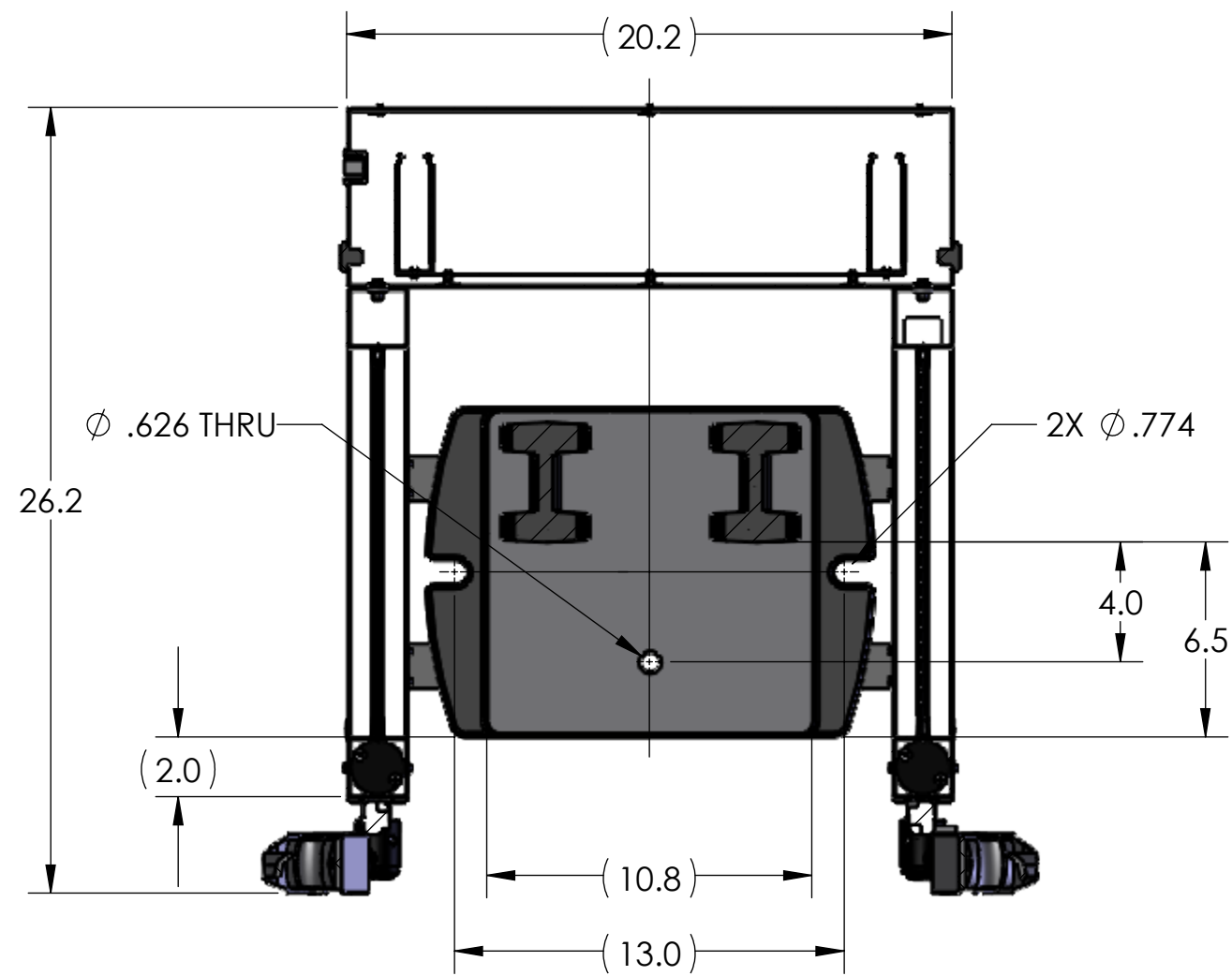
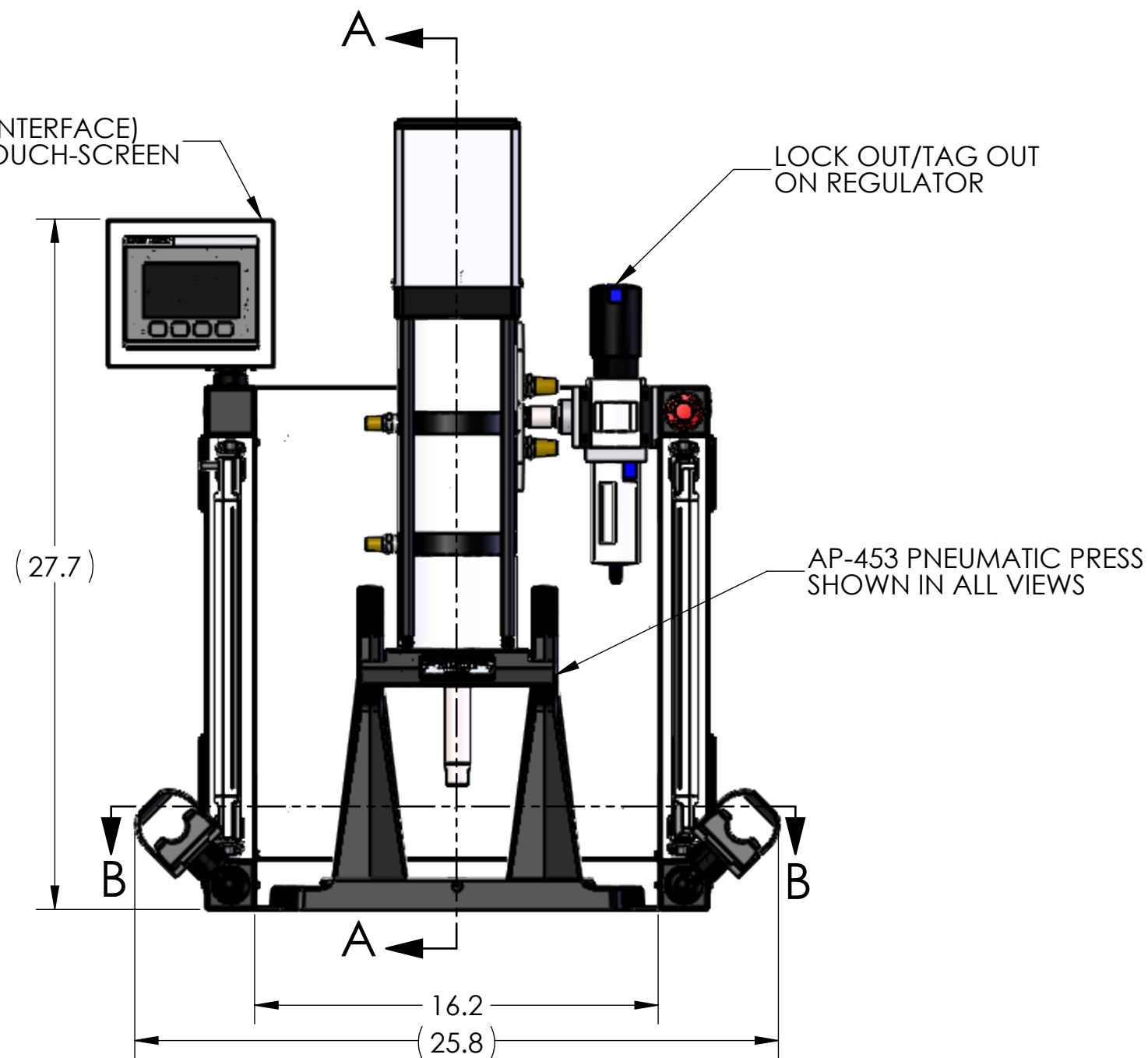


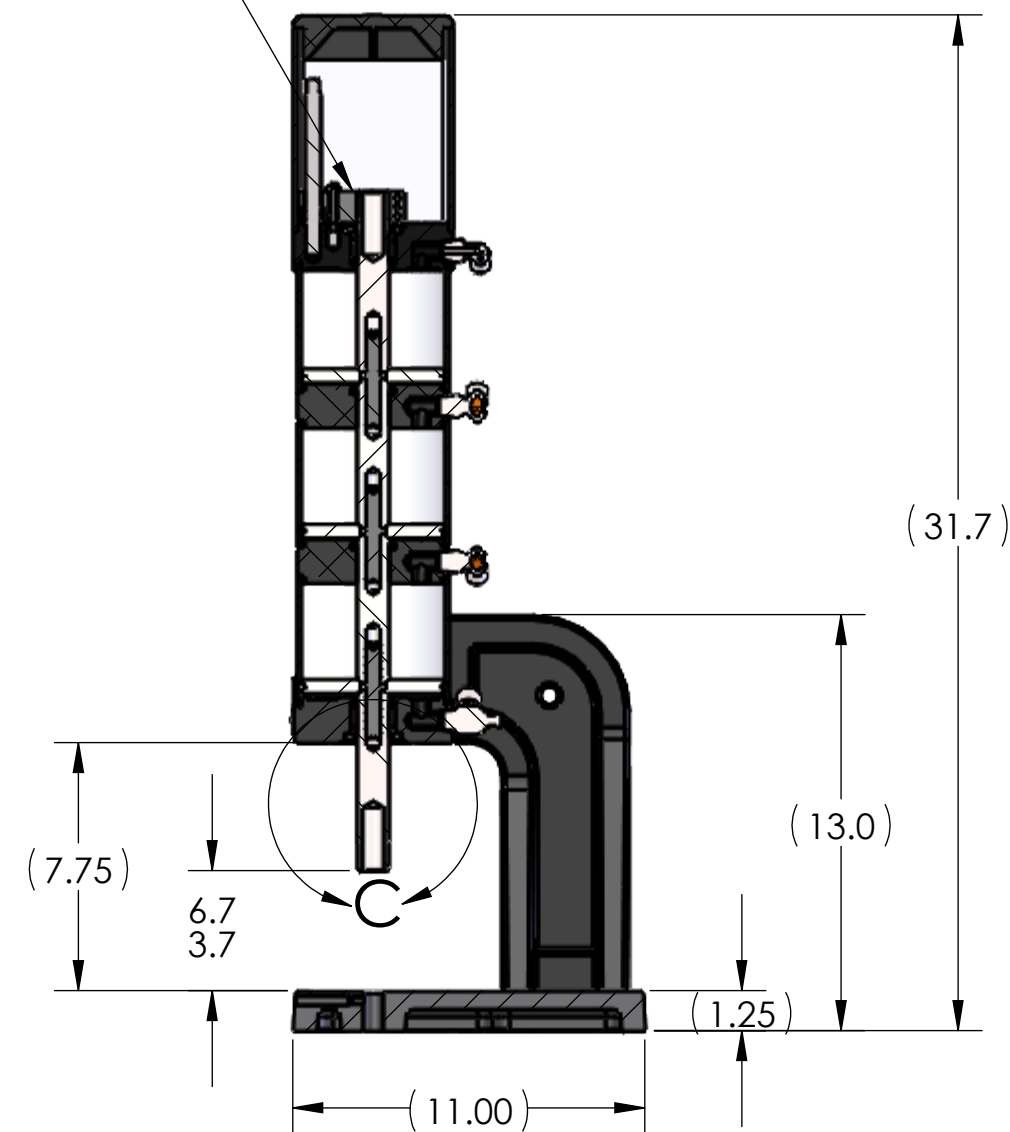
REGULATED PRESSURE	FORCE
60 PSI	2721
80 PSI	3929
100 PSI	4536



HMI (HUMAN-MACHINE INTERFACE)
OPERATOR INTERFACE TOUCH-SCREEN



ADJUSTABLE DOWN STOP
ANTI-ROTATE MECHANISM



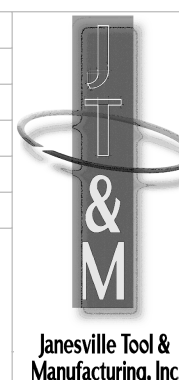
NOTES:

- PRESS OPERATES ON LOW VOLTAGE (24V DC).
- LED LIGHT COMES STANDARD.
- OPTIONAL FORCE MONITORING SYSTEM AVAILABLE UPON REQUEST (NOT SHOWN).
- OPTIONAL TA-75 TOOL ADAPTERS AVAILABLE UPON REQUEST (NOT SHOWN).
- OPTIONAL 500-15 ASSEMBLY BUSHING AVAILABLE UPON REQUEST (NOT SHOWN).
- CYLINDER ROD SHOWN IN EXTENDED POSITION.
- ALL CYLINDERS COME STANDARD WITH 3" OF STROKE.
LONGER CYLINDER STROKE LENGTHS AVAILABLE UPON REQUEST (UP TO 12").
- OPTIONAL RISER BLOCKS AVAILABLE UPON REQUEST.
- LIGHT CURTAIN AND E-STOP SHOWN DO NOT COME STANDARD.
- REMOVED GUARD IN RIGHT VIEW FOR CLARITY.

THIS DRAWING WAS PRINTED ON 7/15/2020

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	RKM 7/13/20
TOLERANCES:		CHECKED	
FRACTIONAL: ± 0.15		ENG APPR.	
ANGULAR: MACH ± 0.5 BEND ± 0.5		MFG APPR.	
TWO PLACE DECIMAL ± 0.01		Q.A.	
THREE PLACE DECIMAL ± 0.005		COMMENTS:	
FOUR PLACE DECIMAL ± 0.0005			
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-1994			
MATERIAL			
SEE DETAILS			
FINISH			
SEE DETAILS			
DO NOT SCALE DRAWING			

BREAK ALL SHARP EDGES		
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Janesville Tool & Manufacturing Inc.		
3930 Enterprise Drive Janesville, WI 53546 Phone: 608-314-1620, Fax 608-314-1625		
TITLE: P-453 THREE STAGE		
SIZE	DWG. NO.	REV
C	P-453	-
SCALE: 1:6	WEIGHT: 176.21	SHEET 3 OF 3

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