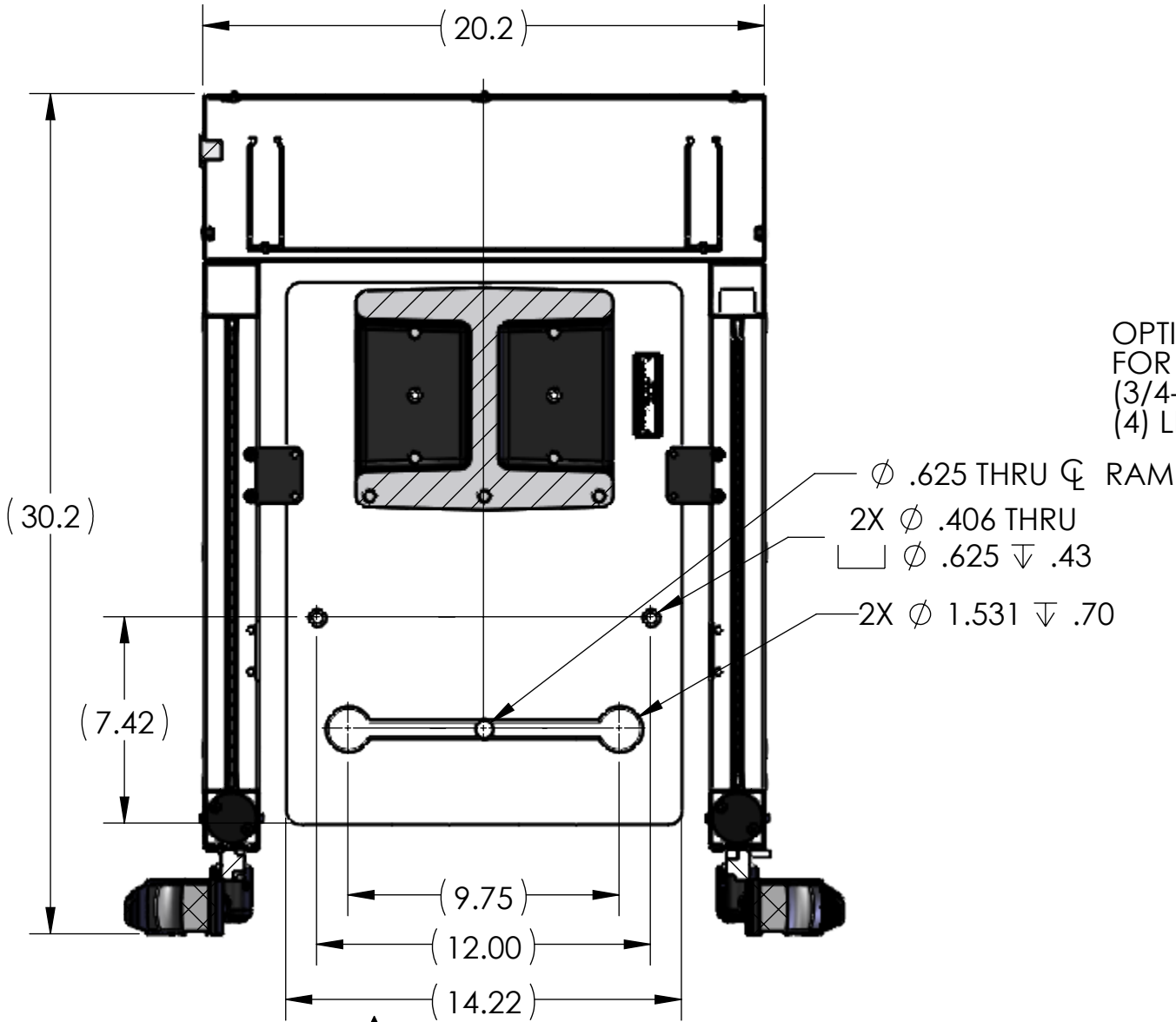
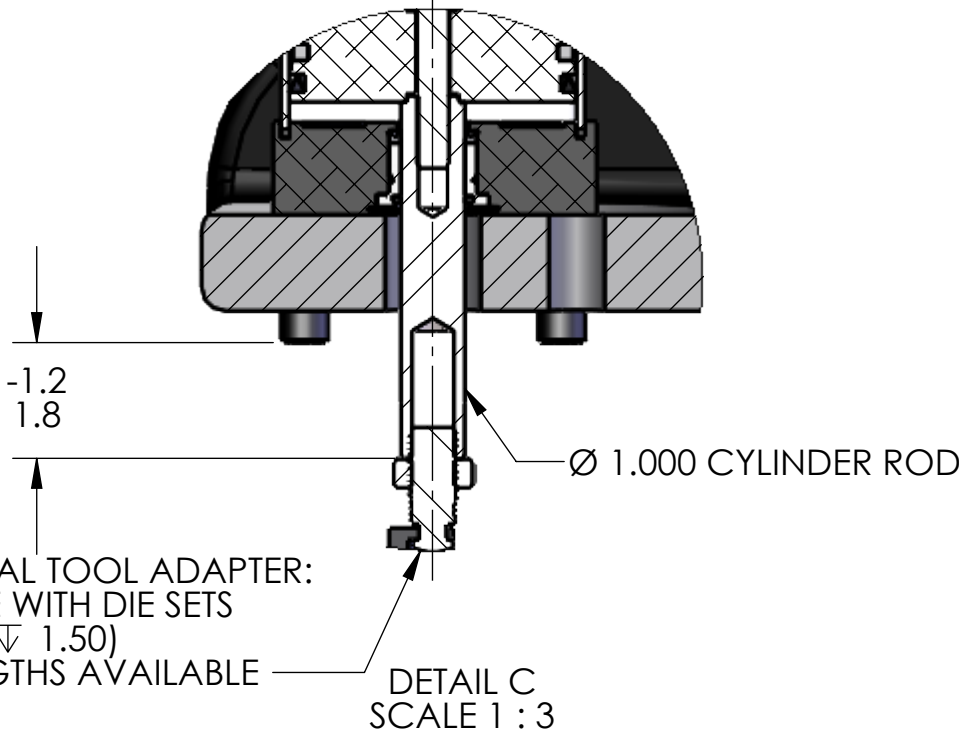
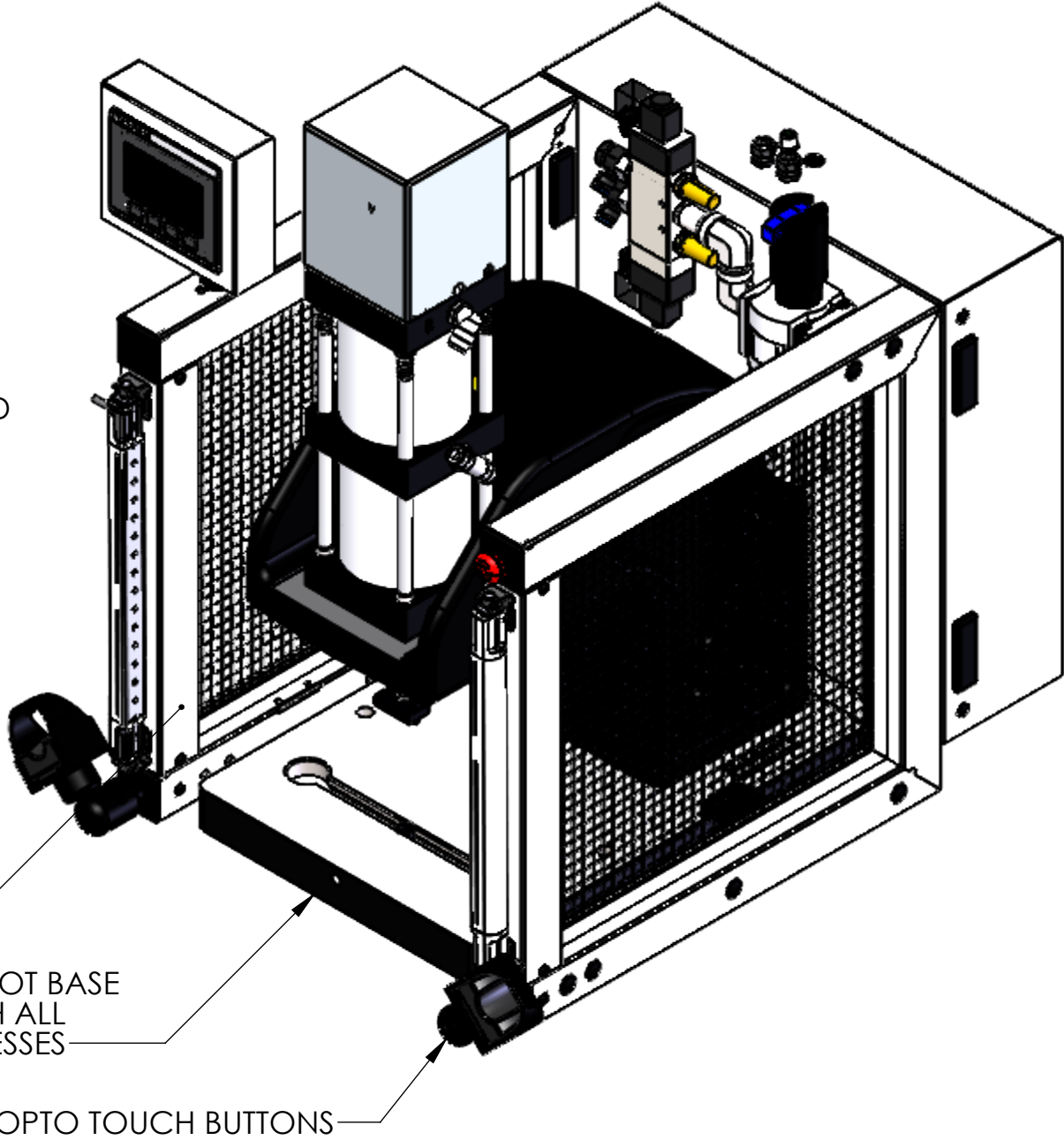
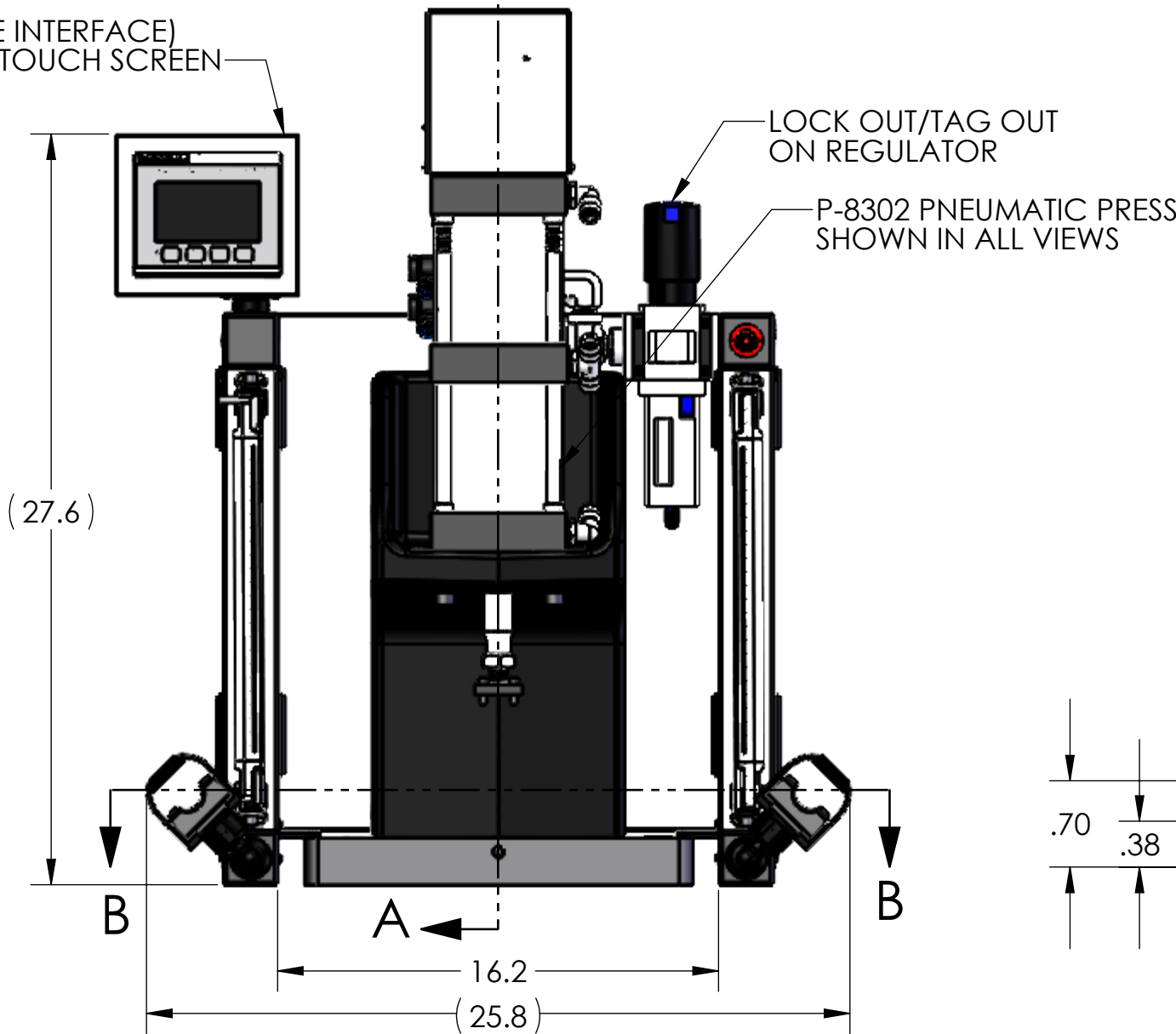
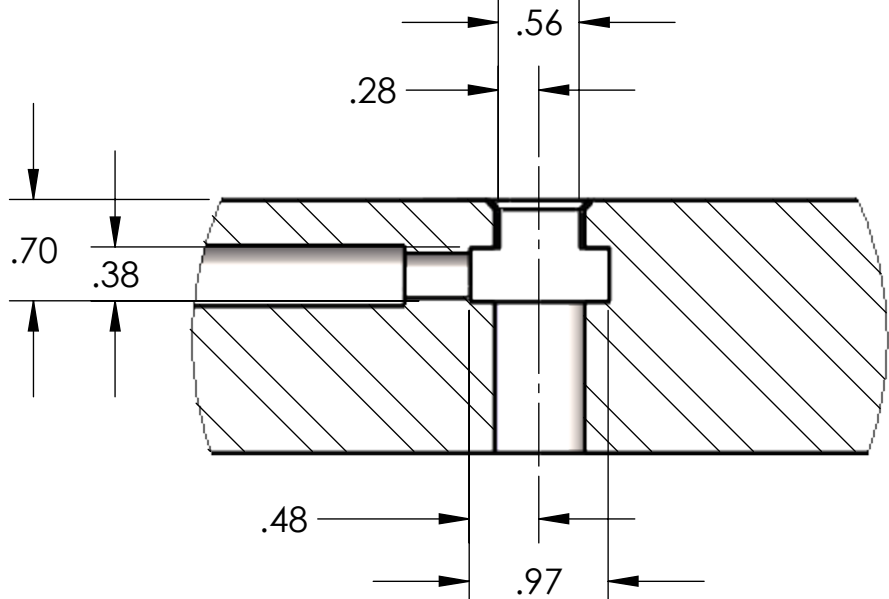


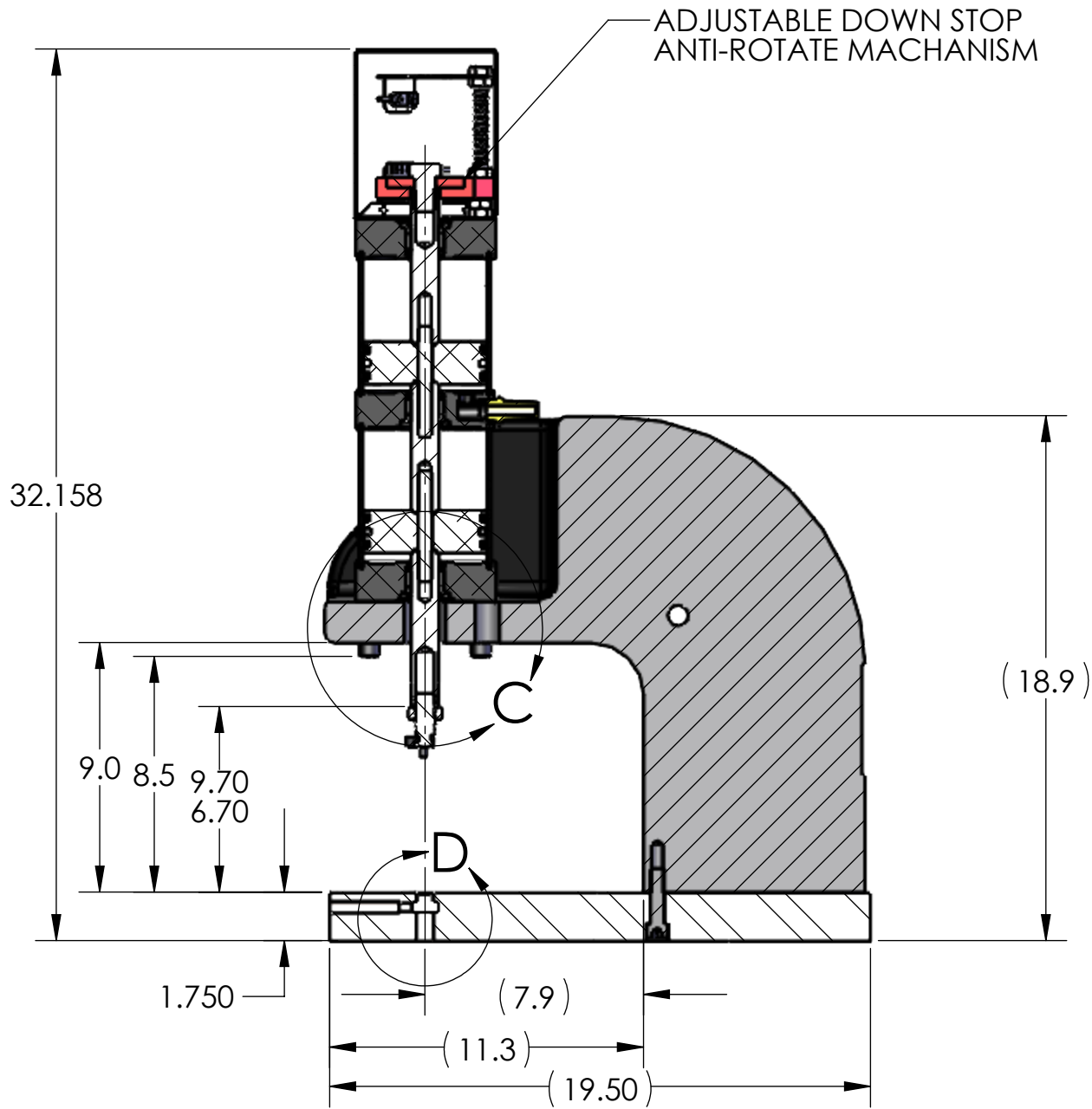
REGULATED PRESSURE	FORCE
60 PSI	1814
80 PSI	2419
100 PSI	3024



HMI (HUMAN MACHINE INTERFACE)
OPERATOR INTERFACE TOUCH SCREEN



DETAIL D
SCALE 3 : 4



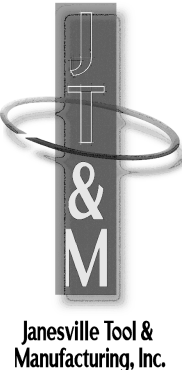
THIS DRAWING WAS PRINTED ON 10/19/2026

- NOTES:
- PRESS OPERATES ON LOW VOLTAGE (24V DC).
 - LED LIGHT COMES STANDARD.
 - OPTIONAL FORCE MONITORING SYSTEM AVAILABLE ON REQUEST (NOT SHOWN).
 - CYLINDER ROD SHOWN IN EXTENDED POSITION.
 - ALL CYLINDERS COME STANDARD WITH 3" OF STROKE.
LONGER CYLINDER STROKE LENGTHS AVAILABLE UPON REQUEST (UP TO 12").
 - LIGHT CURTAIN, E-STOP, AND TOOL ADAPTER SHOWN DO NOT COME STANDARD.
 - REMOVED GUARD IN RIGHT VIEW FOR CLARITY.

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UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm$ 0.15 ANGULAR: MACH $\pm$ 0.5 BEND $\pm$ 0.5 TWO PLACE DECIMAL $\pm$ 0.01 THREE PLACE DECIMAL $\pm$ 0.005 FOUR PLACE DECIMAL $\pm$ 0.0005 INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-1994 MATERIAL FINISH DO NOT SCALE DRAWING	SEE DETAILS SEE DETAILS
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DRAWN CHECKED ENG APPR. MFG APPR. Q.A. COMMENTS:	NAME RKM BREAK ALL SHARP EDGES	DATE 4-15-21
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Janesville Tool & Manufacturing Inc. 3930 Enterprise Drive Janesville, WI 53546 Phone: 608-314-1620, Fax 608-314-1625		
TITLE: P-8302 TWO STAGE		
SIZE C	DWG. NO. P-8302-000-00	REV -
SCALE: 1:6 WEIGHT: 433.25 SHEET 1 OF 1		