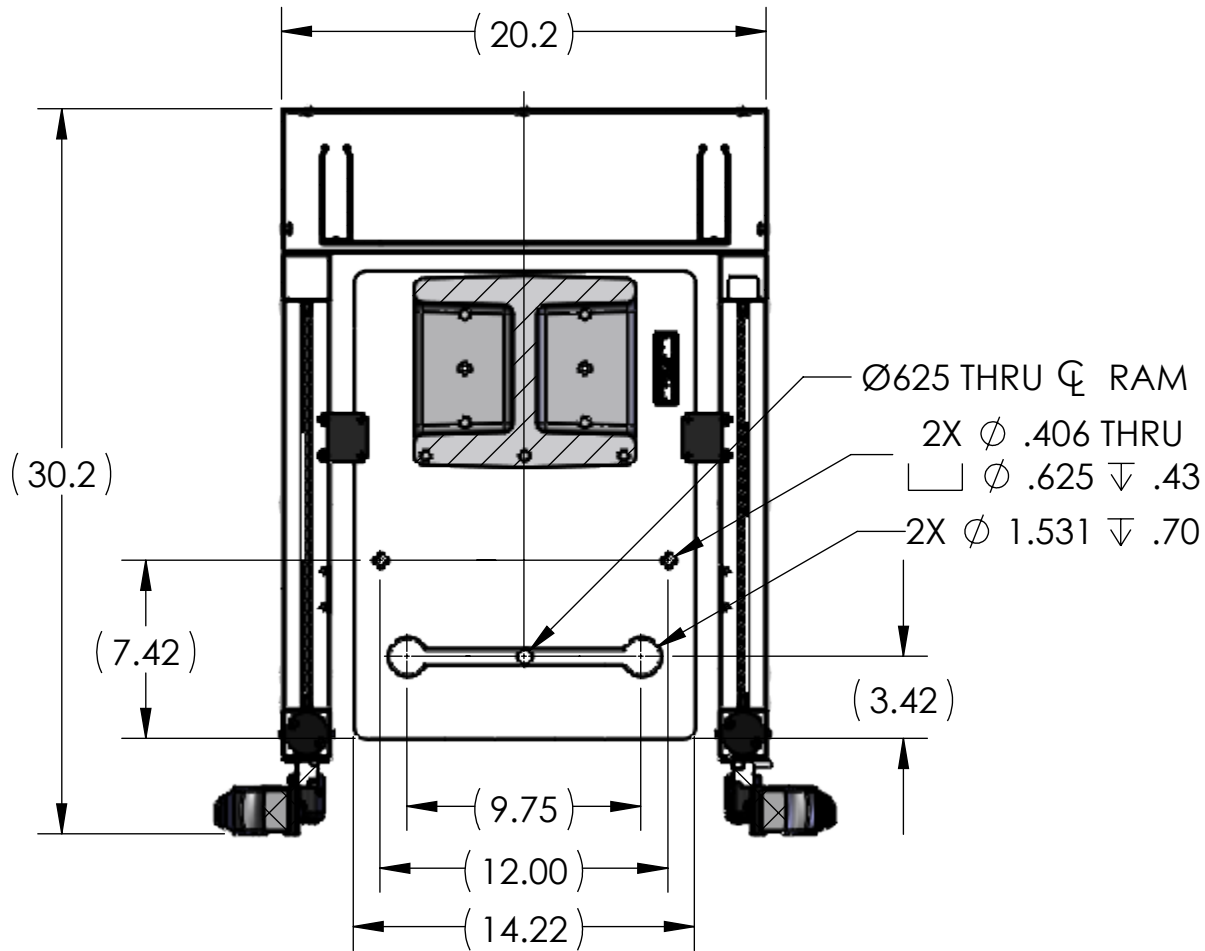
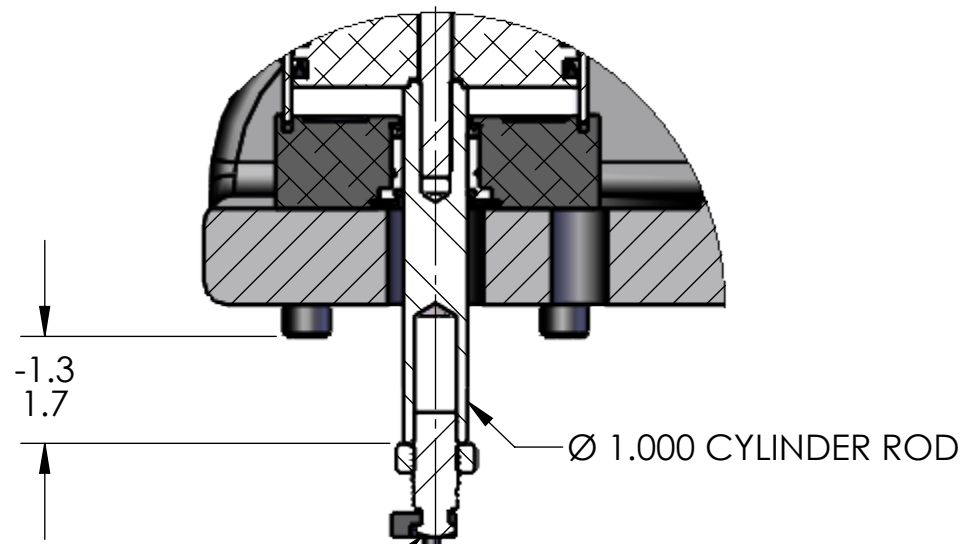
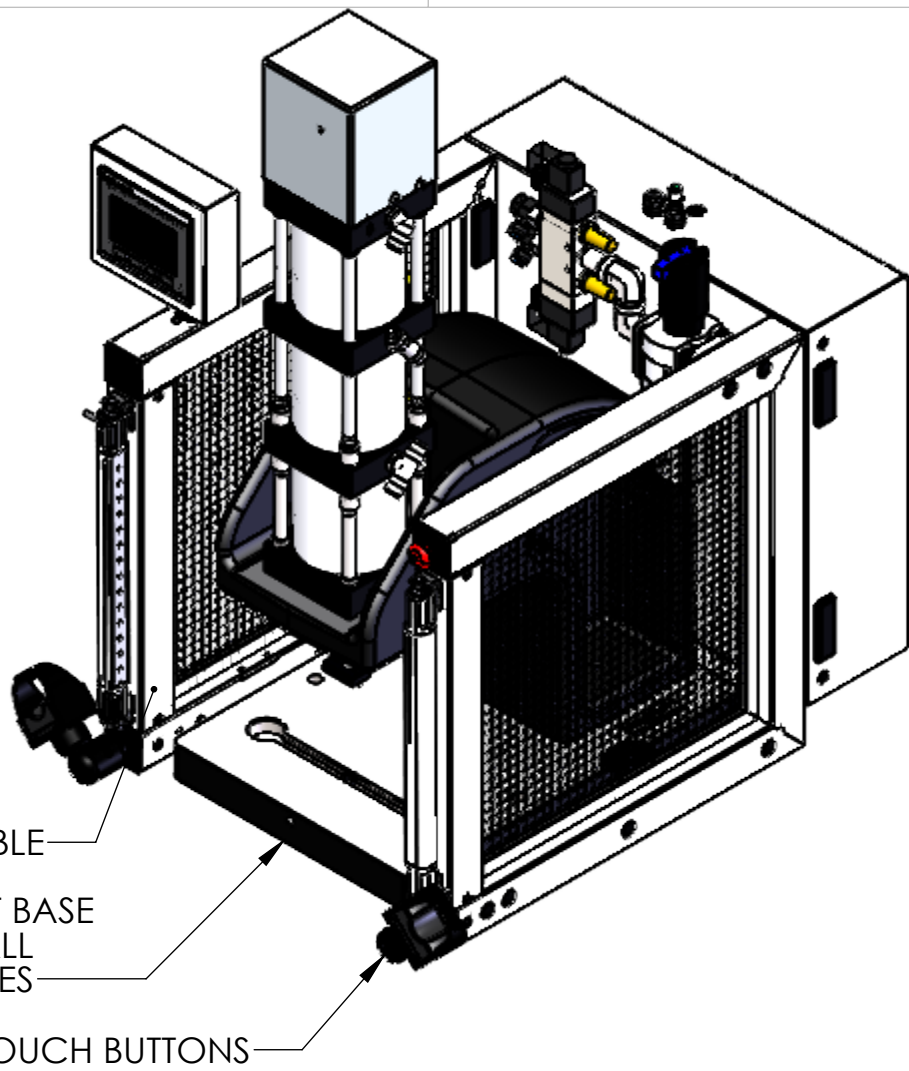
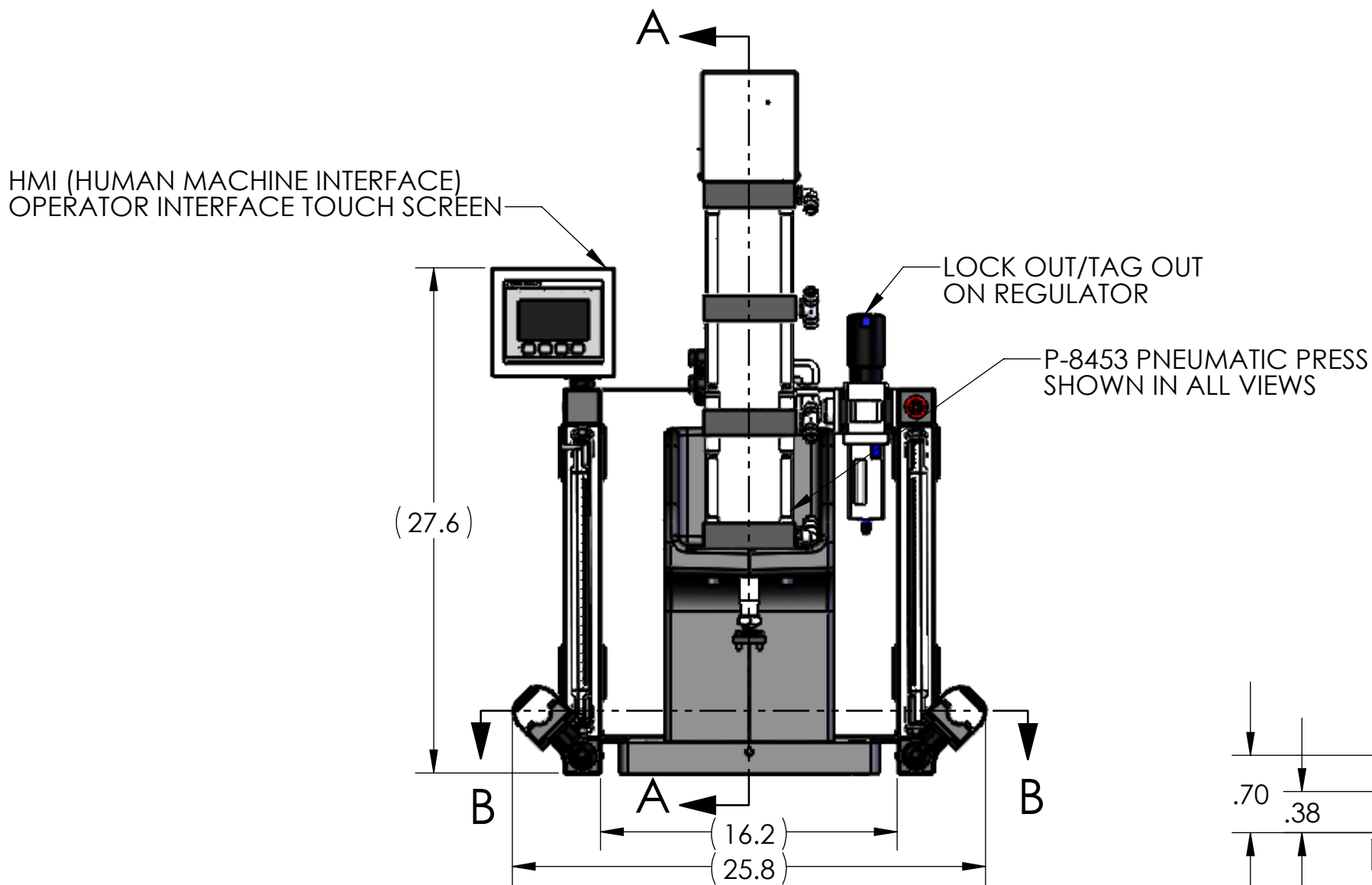
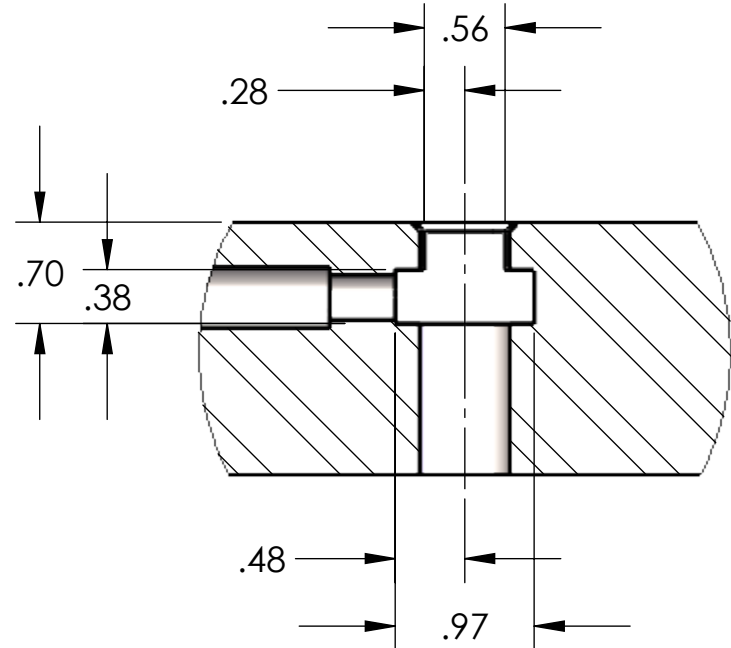
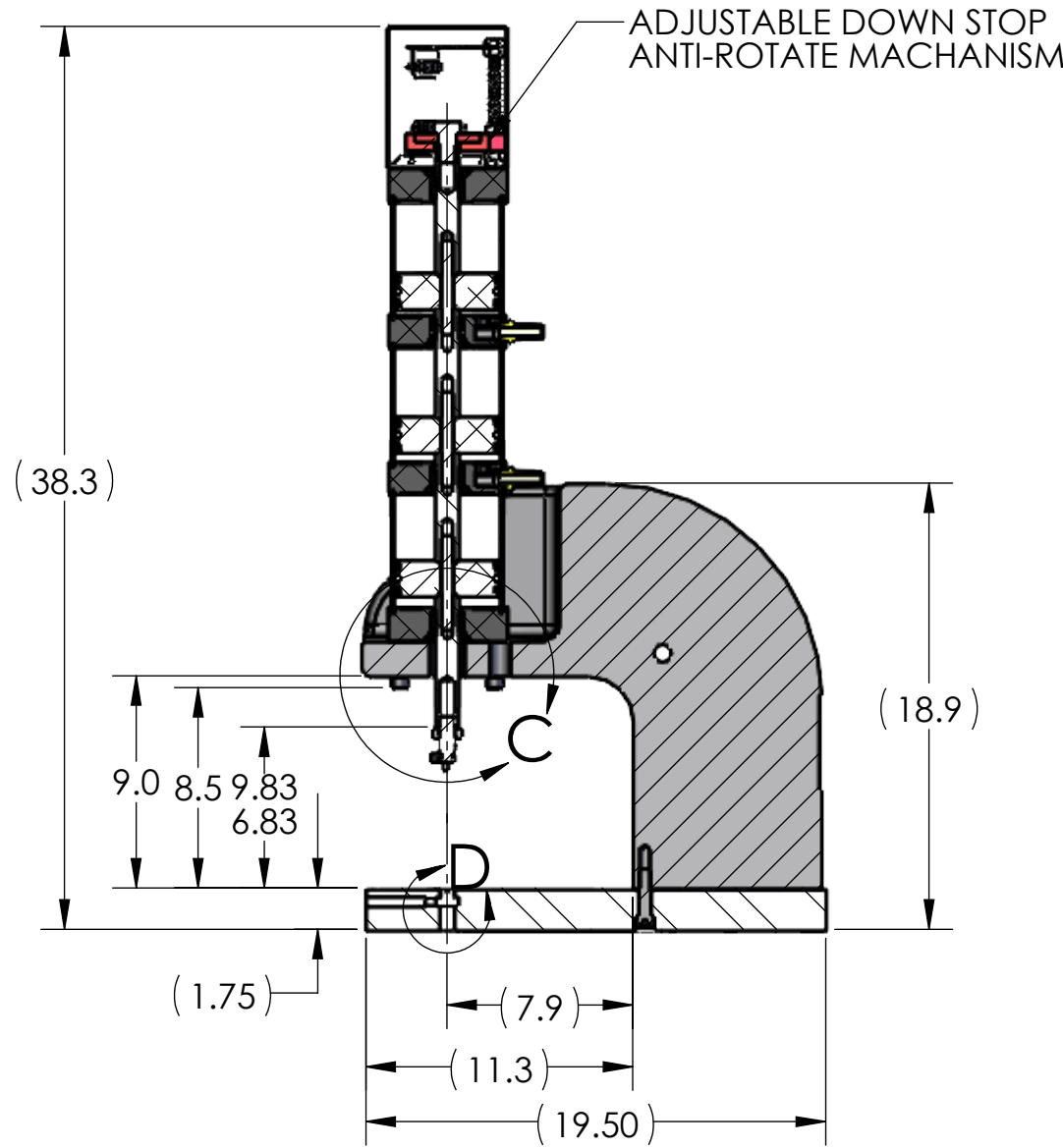


REGULATED PRESSURE	FORCE
60 PSI	2721
80 PSI	3629
100 PSI	4356



NOTES:

- PRESS OPERATES ON LOW VOLTAGE (24V DC).
- LED LIGHT COMES STANDARD.
- OPTIONAL FORCE MONITORING SYSTEM AVAILABLE ON REQUEST (NOT SHOWN).
- CYLINDER ROD SHOWN IN EXTENDED POSITION.
- ALL CYLINDERS COME STANDARD WITH 3" OF STROKE.
LONGER CYLINDER STROKE LENGTHS AVAILABLE UPON REQUEST (UP TO 12").
- LIGHT CURTAIN, E-STOP, AND TOOL ADAPTER SHOWN DO NOT COME STANDARD.
- REMOVED GUARD IN RIGHT VIEW FOR CLARITY.

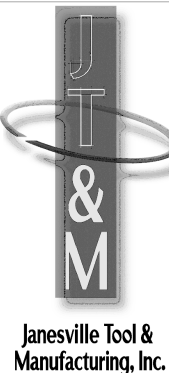
DETAIL D
SCALE 3 : 4

THIS DRAWING WAS PRINTED ON 10/19/2026

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UNLESS OTHERWISE SPECIFIED:		
DIMENSIONS ARE IN INCHES		
TOLERANCES:		
FRACTIONAL: ± 0.15		
ANGULAR: MACH ± 0.5 BEND ± 0.5		
TWO PLACE DECIMAL ± 0.01		
THREE PLACE DECIMAL ± 0.005		
FOUR PLACE DECIMAL ± 0.0005		
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-1994		
MATERIAL	SEE DETAILS	
FINISH	SEE DETAILS	
DO NOT SCALE DRAWING		

NAME	DATE
RKM	4-15-21
CHECKED	
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	
BREAK ALL SHARP EDGES	



Janesville Tool & Manufacturing Inc. 3930 Enterprise Drive Janesville, WI 53546 Phone: 608-314-1620, Fax 608-314-1625		
TITLE: P-8453 THREE STAGE		
SIZE C	DWG. NO. P-8453-000-00	REV -
SCALE: 1:8	WEIGHT: 442.58	SHEET 1 OF 1