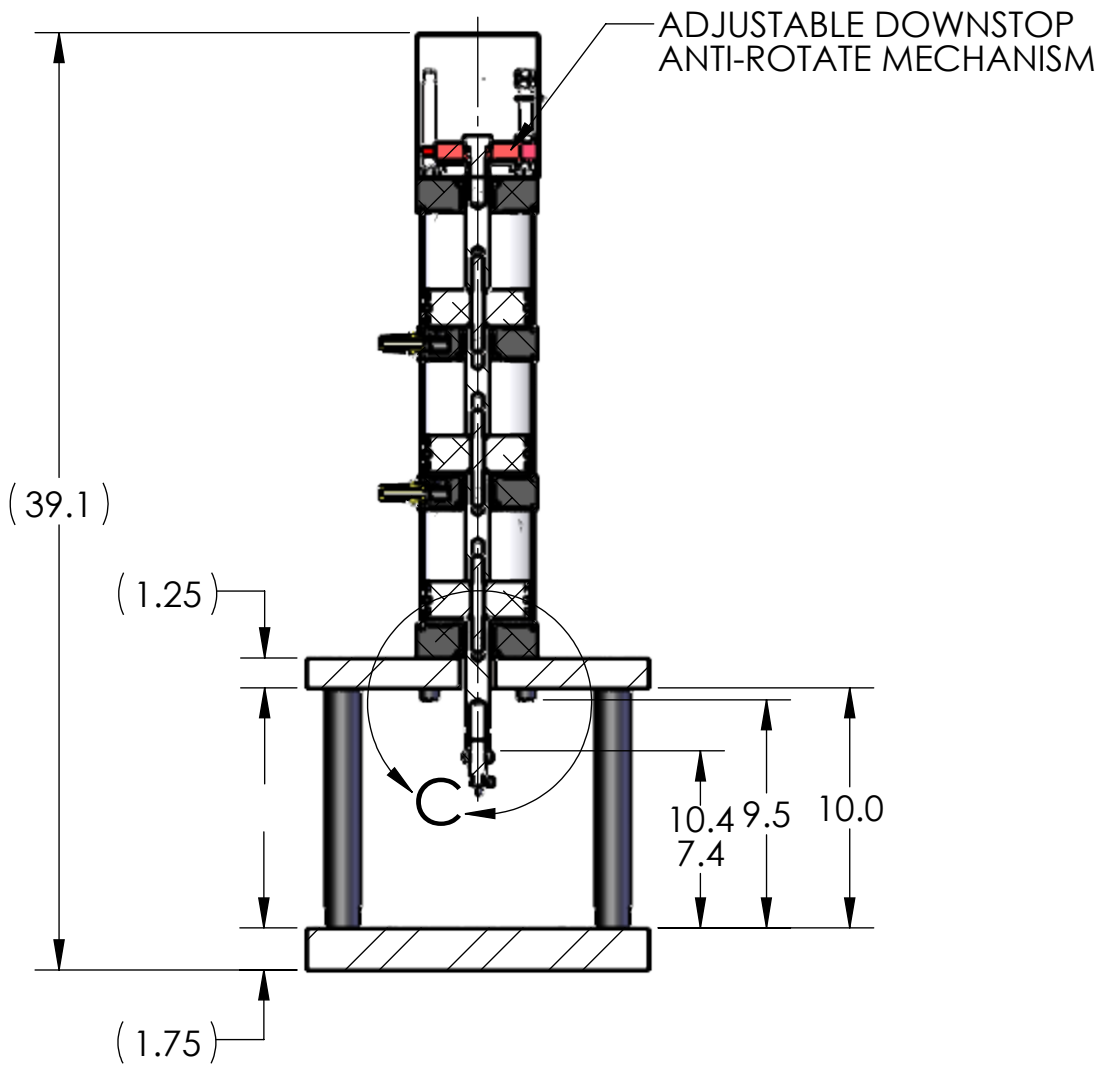
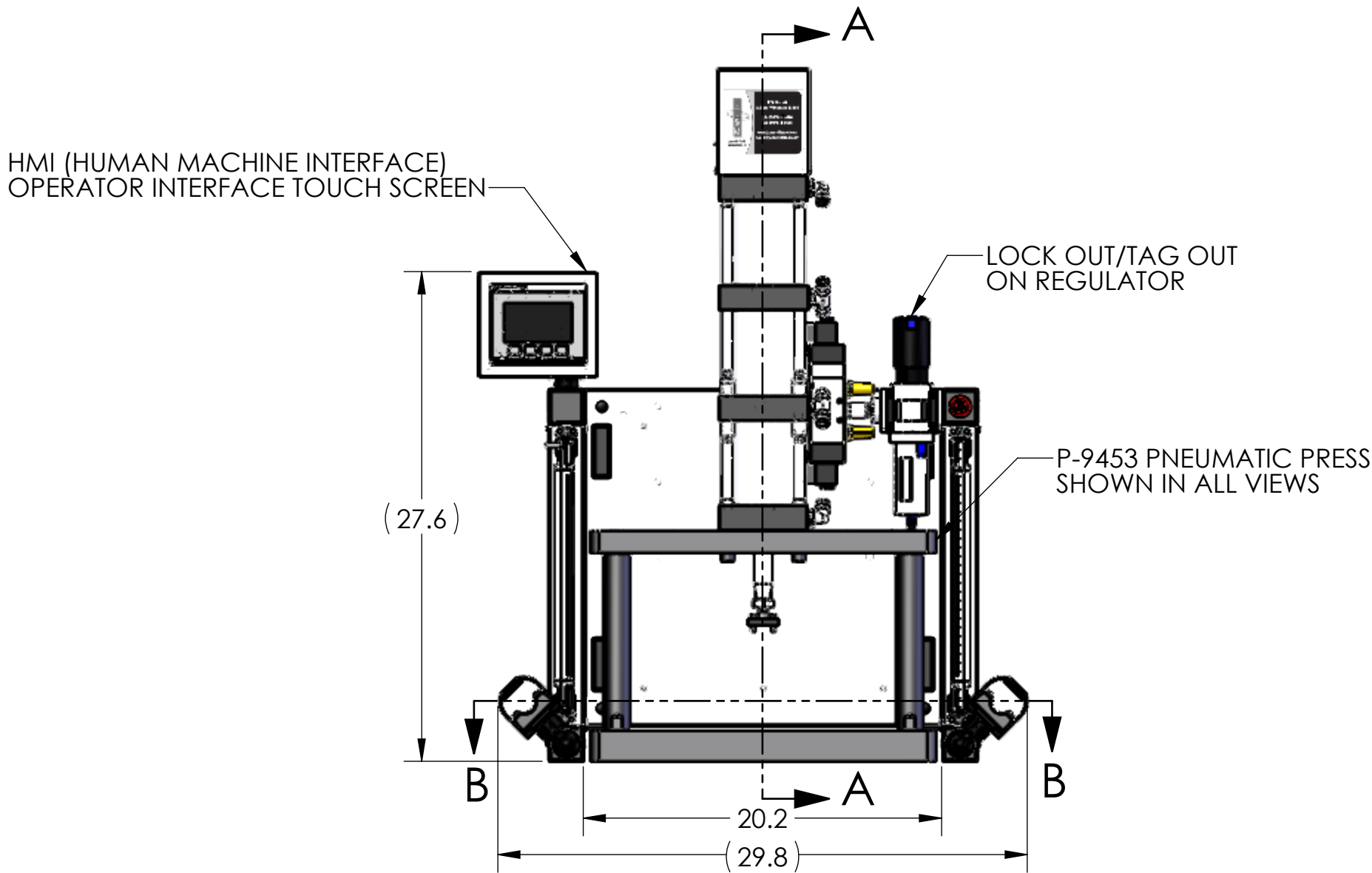
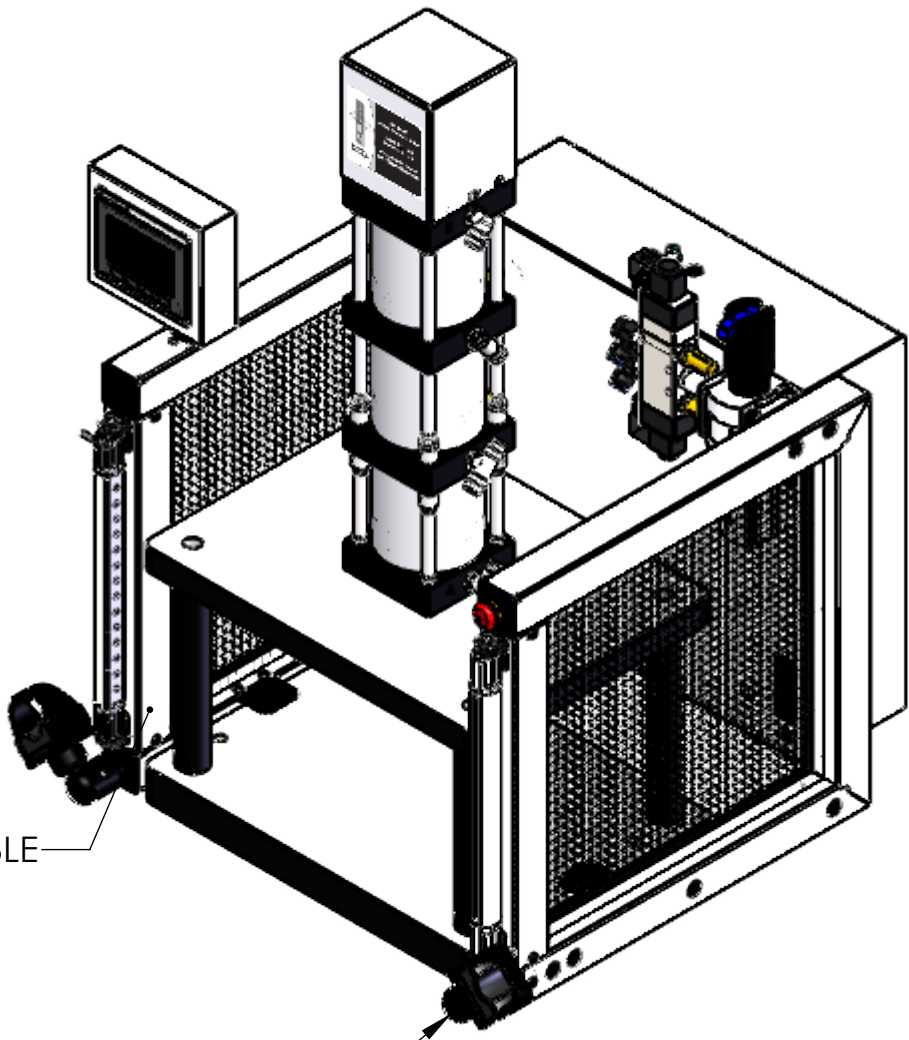
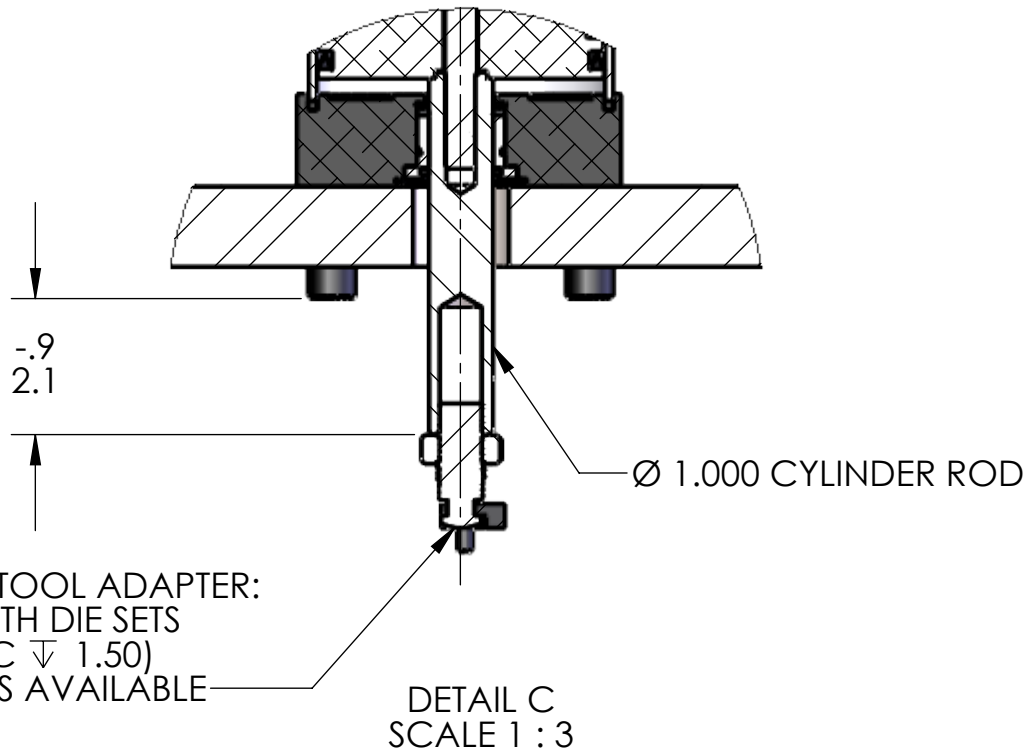
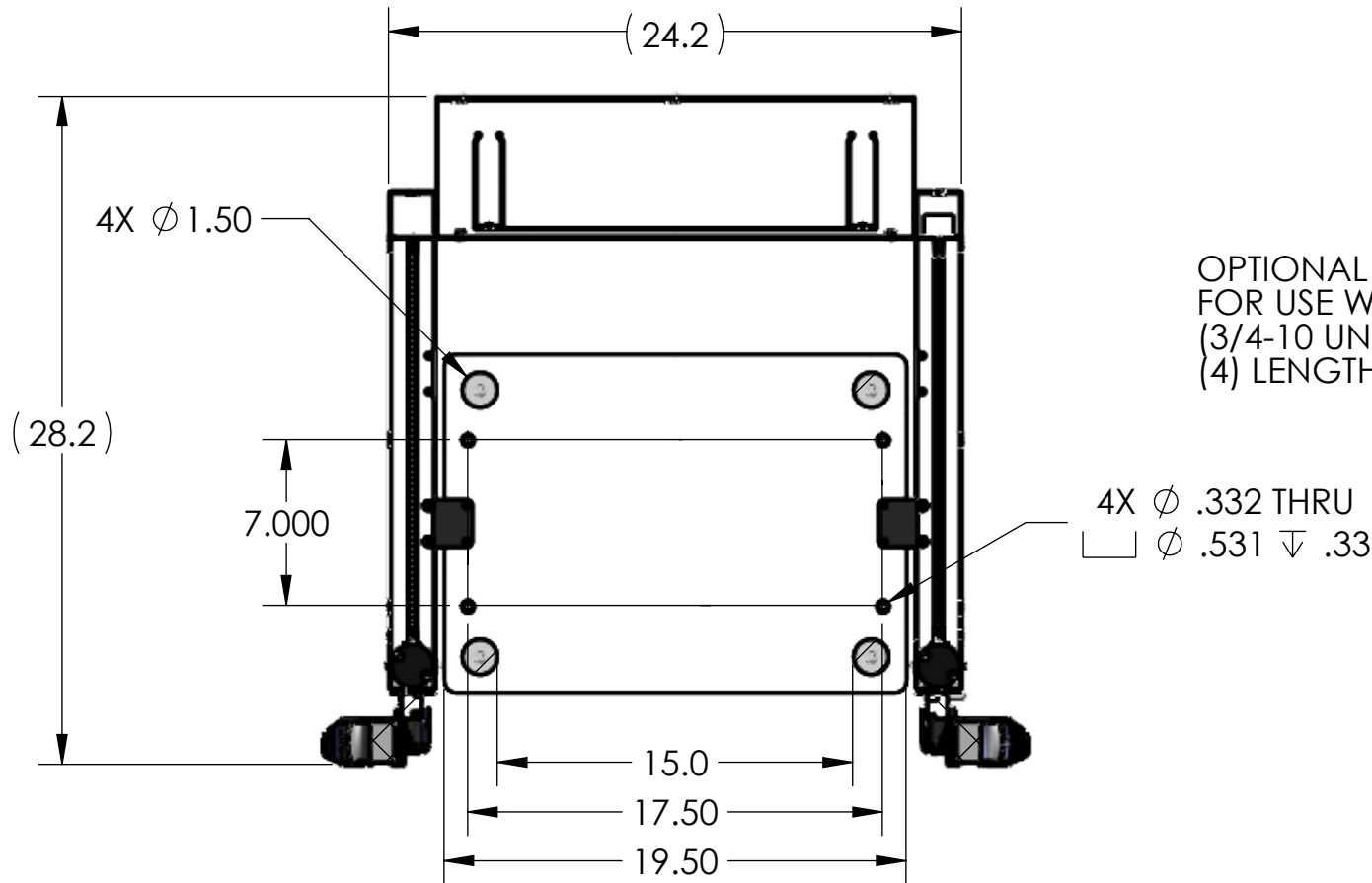


REGULATED PRESSURE	FORCE
60 PSI	2721
80 PSI	3629
100 PSI	4536



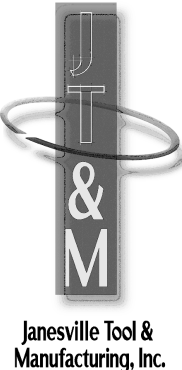
- NOTES:
- PRESS OPERATES ON LOW VOLTAGE (24V DC).
 - LED LIGHT COMES STANDARD.
 - OPTIONAL FORCE MONITORING SYSTEM AVAILABLE UPON REQUEST (NOT SHOWN).
 - CYLINDER ROD SHOWN IN EXTENDED POSITION.
 - ALL CYLINDERS COME STANDARD WITH 3" OF STROKE.
LONGER CYLINDER STROKE LENGTHS AVAILABLE UPON REQUEST (UP TO 12").
 - PRESS COMES STANDARD WITH 10" LONG POSTS.
ALTERNATE POST LENGTHS AVAILABLE UPON REQUEST (UP TO 18").
 - LIGHT CURTAIN, E-STOP AND TOOL ADAPTER SHOWN DO NOT COME STANDARD.
 - REMOVED GUARD IN RIGHT VIEW FOR CLARITY.

THIS DRAWING WAS PRINTED ON 9/1/2021

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UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN INCHES	
TOLERANCES:	
FRACTIONAL ± 0.15	
ANGULAR: MACH ± 0.5 BEND ± 0.5	
TWO PLACE DECIMAL ± 0.01	
THREE PLACE DECIMAL ± 0.005	
FOUR PLACE DECIMAL ± 0.0005	
INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5-1994	
MATERIAL	SEE DETAILS
FINISH	SEE DETAILS
DO NOT SCALE DRAWING	

NAME	DATE
RKM	4-19-21
DRAWN	
CHECKED	
ENG APPR.	
MFG APPR.	
Q.A.	
COMMENTS:	
BREAK ALL SHARP EDGES	



Janesville Tool & Manufacturing Inc. 3930 Enterprise Drive Janesville, WI 53546 Phone: 608-314-1620, Fax 608-314-1625		
TITLE: P-9453 THREE STAGE		
SIZE C	DWG. NO. P-9453-000-00	REV -
SCALE: 1:8 WEIGHT: 359.12 SHEET 1 OF 1		