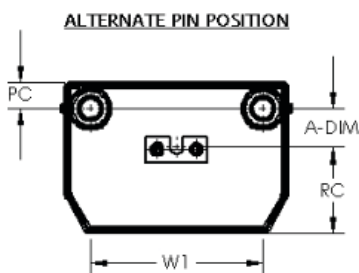
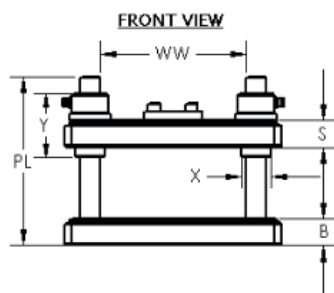


# Janesville Tool & Manufacturing, Inc.

## DIE SET OPTIONS



### Non-Standard Pin

Janesville Tool can provide any of its die sets with longer or shorter guide pins. When ordering add the suffix PL=Length. For example, 5MDS PL=8" (standard #5 die set with 8" long guide posts) The pricing formula is the length of guide pins x 2 x \$3.00. For example, 8" x 2 x \$3.00 = \$48.00 up charge

### Non-Standard Pin Center

Janesville Tool stocks dies sets with alternate pin center that allows the user to mount tooling clear from the interference that the guide post and bushing cause.

The stock models are:

1MDSR - PC = .437"

6MDSR - PC = 1.125"

4MDSBR-PC = .750"

2MDSR - PC = .531"

7MDSR - PC = 1.125"

5MDSBR-PC = 1.125"

3MDSR - PC = .750"

2MDSBR - PC = .531"

6MDSBR-PC = 1.125"

4MDSR - PC = .750"

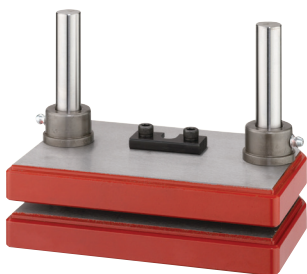
3MDSBR-PC = .750"

7MDSBR - PC = 1.125"

5MDSR - PC = 1.125"

### Arrange for Assembly to Presses

Assembly and disassembly of dies sets and presses can be accomplished quite easily. The attachment plate, which is attached to the upper half of the die set, slides into a groove on the press ram or tool adapter. The lower half of the die set is retained to the base of the press using a single screw, which is fastened through the base. Add the suffix -A to the model number when ordering the assembly option. For example, #5MDS-A.



### Value Added Service

Your design or our design, from concept to completion, let JT&M be your value added supplier!

Due to an increasing demand from our customers, JT&M, Inc. is offering "Value Added Services" to better meet your needs for "One Stop Shopping" and "Turn Key Systems".

Whether it's a simple tapped hole in the end of a ram on one of our presses, or as complex as a complete die set or press assembly system, JT&M Inc. has equipment set up and ready for a quick turnaround utilizing the latest software, most common tooling, and fixturing available in manufacturing today.

**Specials --** Don't see the die set that will fit your application? Janesville Tool can create die sets up to 30" x 60". Contact us for a quote on your requests.