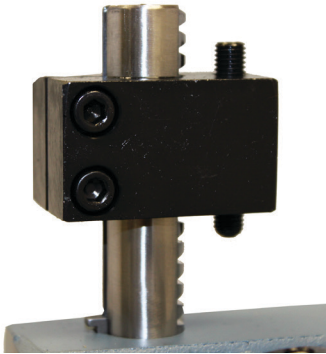


Janesville Tool & Manufacturing, Inc.

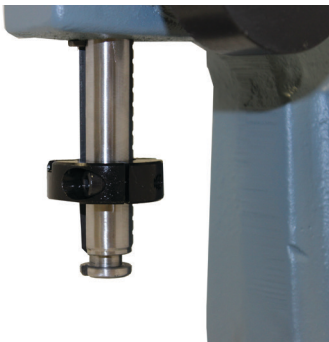
MANUAL PRESS OPTIONS



Adjustable Down Stop:

The Adjustable Down Stop is designed to clamp anywhere onto the ram of the press. An adjusting screw is supplied in the unit to assure accurate down stop position with every cycle. (If ordering for press models AP-810-RR, AP-810-RR-AH, T-963, T-965, or T-967, please order model #967-10)

Model ADS Price \$32.00 • Model 967-10 Price \$32.00
For 500 Series Press



Up-Stroke Limiter:

Like the Adjustable Down Stop, the Up-Stroke Limiter clamps onto the ram of the press at any position. It is designed to limit the travel of the up-stroke in order to increase press productivity. (If ordering for press models AP-810-RR, AP-810-RR-AH, T-963, T-965, or T-967, please order model #967-0)

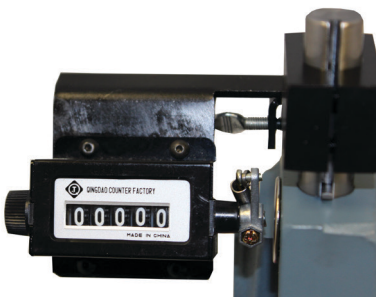
Model USL Price \$19.00 • Model SL Price \$44.00 • Model 967-09 Price \$26.00
For 500 Series Press For AP-810 Series Press



Adjustable Handle Model AH:

The Left/Right Adjustable Handle Press was designed to benefit the left handed production worker, but it also can come in handy when the operator needs to hold tooling or parts with their right hand and operate the press from the left for assembly convenience and flow. The handle can be adjusted on either side in 30° increments without removing the ram of the press. Add suffix -AH to the model number when ordering.

Model ILP-500-AH Price \$495.00 • Model DT-500-AH Price \$686.00
Model AP-810-AH Price \$743.00 • Model AP-810-RR-AH Price \$838.00



Counter & Bracket:

This Counter attaches to many of our manual presses and allows you to accurately track parts production.

Model PC-500 Price \$120.00 • Model PC-810 Price \$155.00
Model PC-810-RR Price \$168.00 • Model PC-960 Price \$181.00
Model PC-967 Price \$181.00

Janesville Tool & Manufacturing, Inc.

MANUAL PRESS OPTIONS

Models:
0631, 0632

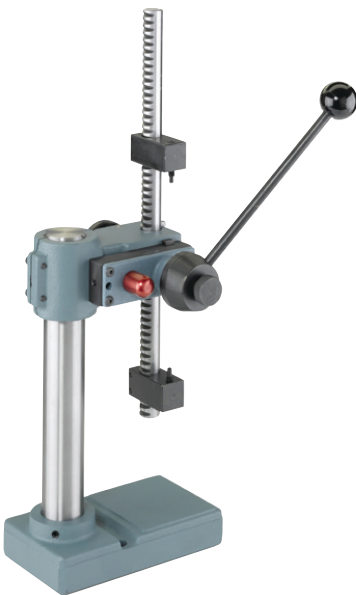


The multi-position fixtures, 0631 and 0632

Our multi-position fixtures consist of a ground steel platen that can be indexed out from under the press ram to provide improved access to the fixture. This platen rides on precision fitted guide pins and bronze bushings. An adjustment screw is provided for accurate end stop positioning under the press ram. The multi position fixture is a self contained unit that can be mounted to our presses with two (2) screws.

Model 0631 Price \$374.00 • Model 0632 Price \$374.00

FEATURES: Ground Steel Platen • Adjustment Screw • Self-Contained Unit • Easily Mounted



Full Stroke Lock Model FS:

JT&M Inc.'s full stroke mechanism presses are designed to eliminate the production of inferior parts caused by incomplete pressing. With the use of an anti-return lock system the operator cannot return the stroke before the operation is complete. The lock is active over the whole stroke, not just the last part of the stroke. The FS presses are equipped with an Adjustable Down Stop, Up-Stroke Limiter, and a lock release knob which can be used if the pressing operation needs to be aborted to avoid the making of a defective part. This option is currently available on JT&M, Inc. manual presses (ILP-500, DT-500, AP-810, AP-810-RR, & DT-6000), including (AH) models. Add suffix (-FS) to the end of the model number when ordering. With repeat accuracy of $\pm .005$, the presses are ideal for small-parts production and precision assembly by installing a line of them each tooled for a specific operation.

Model ILP-500-FS Price \$670.00 • Model ILP-500-AH-FS Price \$827.00

Model DT-500-FS Price \$865.00 • Model DT-500-AH-FS Price \$1,018.00

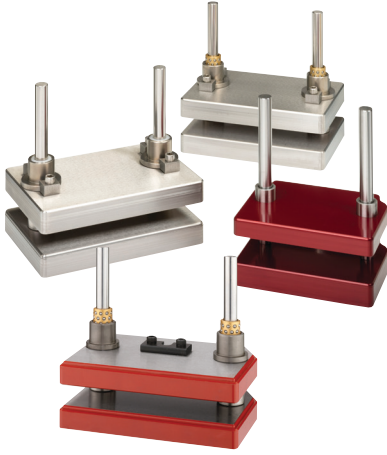
Model AP-810-FS Price \$1,013.00 • Model AP-810-AH-FS Price \$1,164.00

Model AP-810-RR-FS Price \$1,068.00 • Model AP-810-RR-AH-FS Price \$1,246.00

Model DT-6000-FS Price \$1,542.00

Janesville Tool & Manufacturing, Inc.

MANUAL PRESS OPTIONS



Die Sets

A economical, lean way to cut the high costs of purchasing multiple presses to perform different applications. By tooling up several die sets, a single press can be used to achieve multiple assemblies. A wide range of Die Sets are ready for 24 hour delivery after receipt of your order. Special machining and custom applications are available along with several options for all your necessary Die Set needs. All JT&M Inc. Die Sets come standard with hardened pins and bushings for long wear. All Die Sets can be arranged for assembly with your JT&M Inc. Manual or Pneumatic Press(es) at a minimal cost. Just add the suffix (-A) to the end of the die set model number when ordering.

FEATURES: A36 Steel Die Sets • A36 Steel Die Set With Ball Bushings • Flanged Stock Two Post Die Sets • Power Die Sets • Clean Room Die Sets • Custom Die Sets



Value Added Service

Your design or our design, from concept to completion, let JT&M, Inc. be your value added supplier!

Due to an increasing demand from our customers, JT&M, Inc. is offering "Value Added Services" to better meet your needs for "One Stop Shopping" and "Turn Key Systems".

Whether it's a simple tapped hole in the end of a ram on one of our presses, or as complex as a complete die set or press assembly system, JT&M, Inc. has equipment set up and ready for a quick turnaround utilizing the latest software, most common tooling, and fixturing available in manufacturing today.