

SECTION B-B
SCALE 1 : 2.5

1/2-13 TAP X 1.0 DEEP

OPTIONAL:
TOOL ADAPTER FOR USE WITH
MINI DIE SETS
(4) LENGTHS AVAILABLE

SECTION A-A
SCALE 1 : 2.5

3" ADJUSTABLE DOWN STOP
WITH ANTI-ROTATE FEATURE

23.49

.75 DIA. ROD

3.06

5.00

2.06

4.43

5.50

13.12

15.12 MOUNT HOLE ON ϕ

16.12

(4) 11/32 DR THRU
MOUNTING HOLES

ϕ .16 ∇ .54
10-32 UNF ∇ .38

ϕ .625 THRU

2.88

14.25 MOUNT HOLE ON ϕ

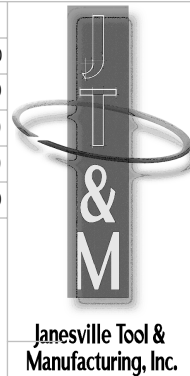
16.00

18.38

THIS DRAWING PRINTED 8/22/2008

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	KLS 00/00/00
TOLERANCES:		CHECKED	N/A 00/00/00
FRACTIONAL: \pm 0.15		ENG APPR.	N/A 00/00/00
ANGULAR: MACH \pm 0.5 BEND \pm 0.5		MFG APPR.	N/A 00/00/00
TWO PLACE DECIMAL \pm 0.01		Q.A.	N/A 00/00/00
THREE PLACE DECIMAL \pm 0.005		COMMENTS:	
FOUR PLACE DECIMAL \pm 0.0005			
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
ASSEMBLY			
FINISH			
N/A			
DO NOT SCALE DRAWING			

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
JANESVILLE TOOL & MANUFACTURING INC.
ANY REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
JANESVILLE TOOL & MANUFACTURING INC. IS
PROHIBITED.



JOB #	DATE	MACHINIST	TIME

Janesville Tool & Manufacturing Inc.
1352 East High Street
Milton WI 53563
Phone 608-868-4711 Fax 608-868-4925

TITLE:
A-500 SERIES PRESS

SIZE	DWG. NO.	REV
C	A-0019	-

SCALE: 1:1 WEIGHT: 37.69 SHEET 1 OF 1